

C09

デブリ除去衛星への搭載を目指したホールスラストの開発 Development of 200 W class Hal thruster for ADR main propulsion

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デブリ除去衛星のメイン推進として、小型ホールスラストシステムの開発を行っている。システム全体の小型化のために、ボルテラエンジンを採用すると共に、長寿命化のために、マグネチックシールドリングに似た磁場形状を採用している。中和器としては、従来型のホローカソードの他に、マイクロ波放電型中和器での作動も成功した。推進性能としては、消費電力150Wにおいて、推力7mN、推進効率16%と改善の余地があり、アノードの形状などの最適化を行っている。

We have been developing 200 W class Hall thruster system for a main propulsion system of active debris remover. We use a Volterra engine for reduction of power consumption. A microwave discharge electron emitter is used as a neutralizer. the thrust is 7 mN at input power of 150 W was obtained with thrust efficiency of 16%.

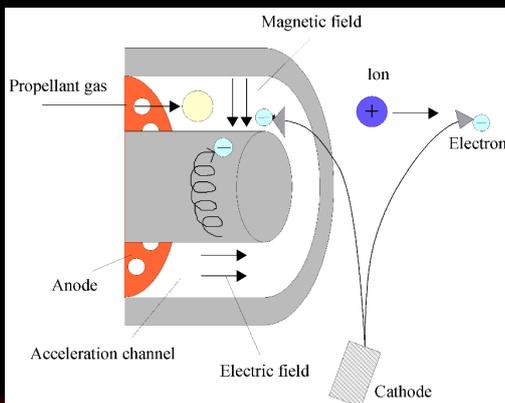
Development of 200 W class Hal thruster for ADR main propulsion

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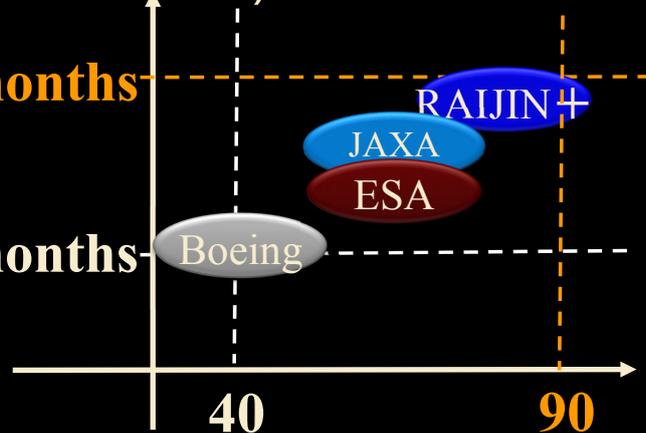
Hall thruster

1. High efficiency (>50%) with I_{sp} of 1,000-3,000 sec
2. High Thrust density
3. High thrust to power ratio(T/P)



3 months

6 months



Thrust to power ratio

Debris altitude: 800 km → 400 km

| status | ΔV m/s |
|------------------------|----------------|
| approach | 165 |
| De-orbit | 217 |
| De-orbit(non-contact)* | 458 |

* momentum transfer efficiency of 0.9

| ADR | Debris | Xenon mass | Xenon mass * |
|--------|----------|-------------|--------------|
| 200 kg | 1,500 kg | 40 kg /120L | 81 kg |

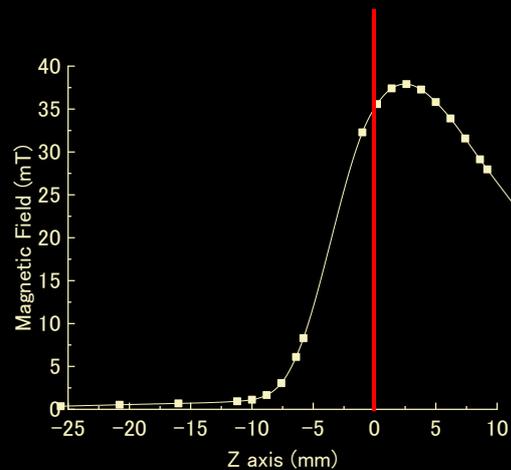
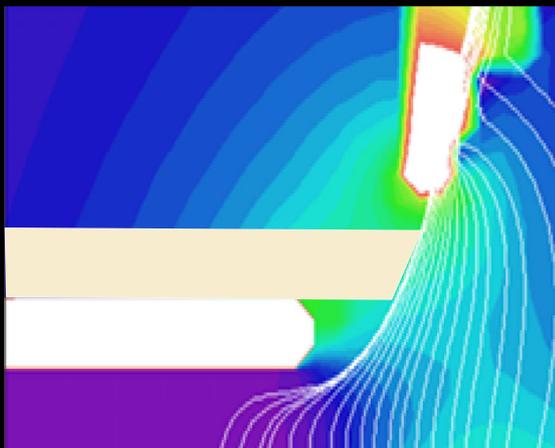
$P: 250$ W, $I_{sp}: 1,000$ sec, $F: 13$ mN

8500 hours



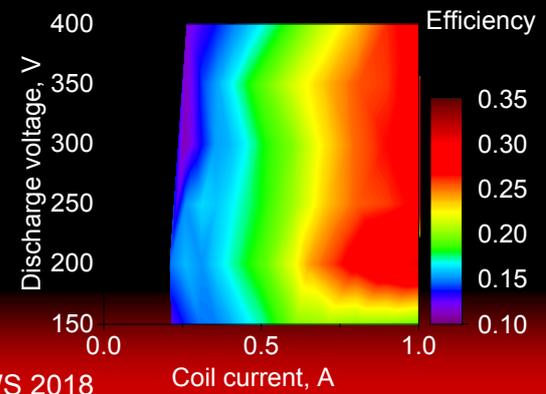
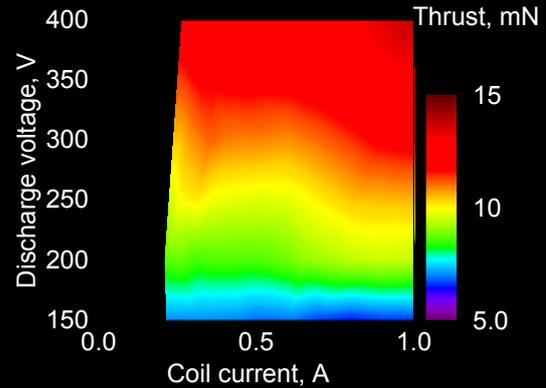
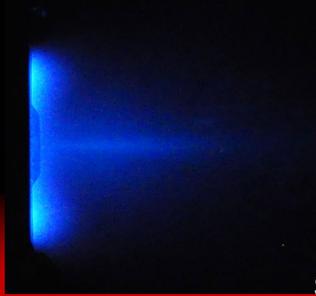
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Magnetic field configuration



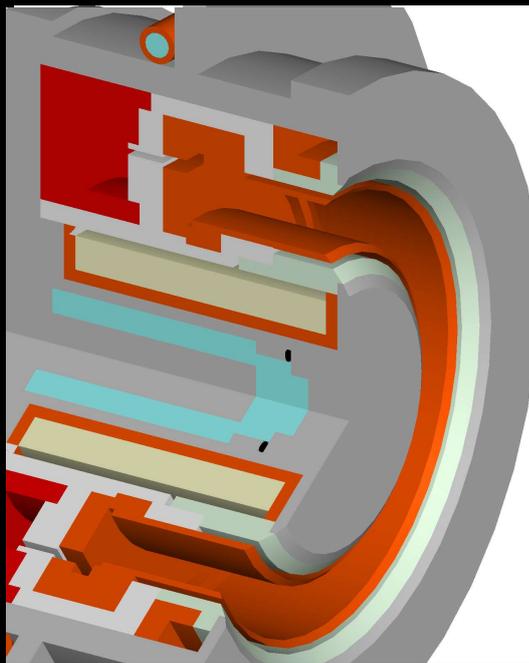
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200 W class Hall thruster

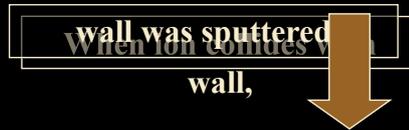


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What is a life-limiter for Hall thrusters?



Acceleration channel
Magnetic field profile change

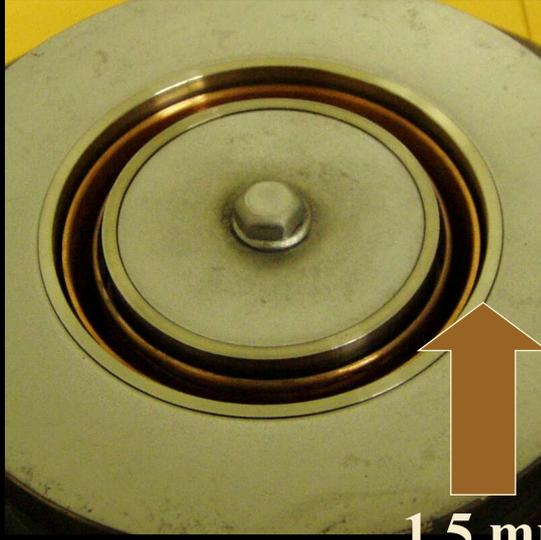


- Operation becomes unstable
- Thrust performance decreases
- Redeposit and form coatings on spacecraft surfaces

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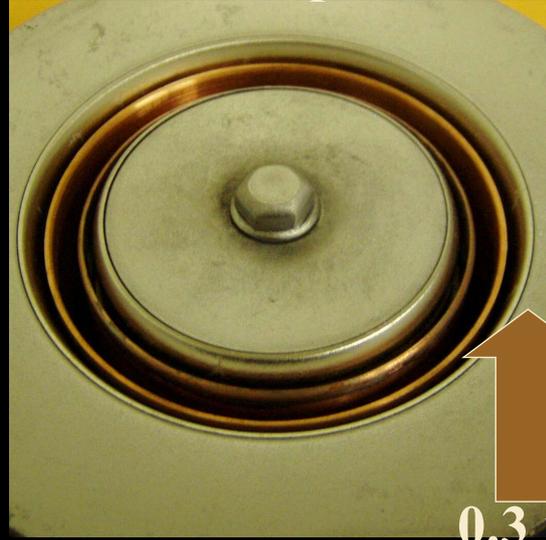
Lifetime of Hall thrusters

Before Operation



1.5 mm

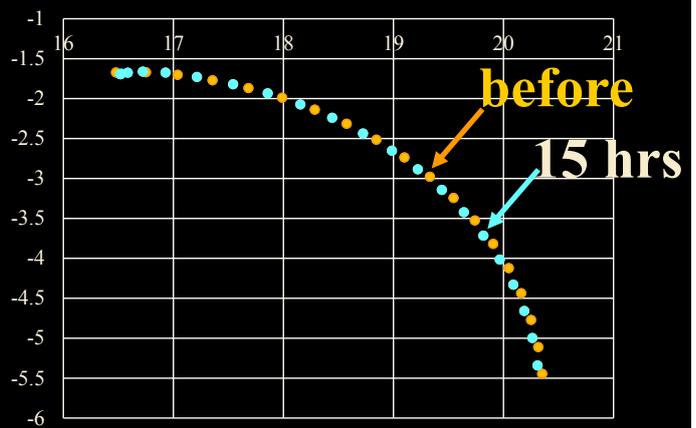
After Operation



0.3 mm

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lifetime



No difference was observed before and after

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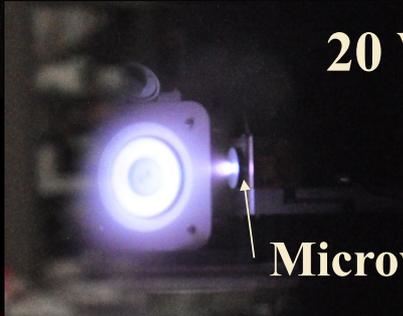
Microwave discharge cathode

Hollow cathode 10 W

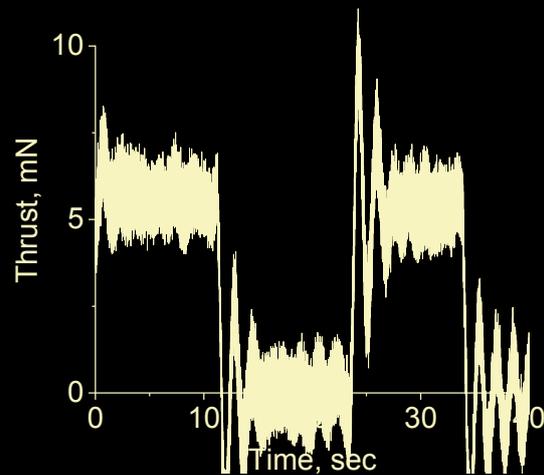


Mass flow 2.8 sccm

20 W



Microwave cathode



Mass flow 1.5 sccm → $I_{sp}: 1,100s$

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Subsystem

- 300 W class Power Processing Unit

600 cc 500 g, 93%

Space transportation symposium 2019

- Mass flow control system

Shape memory alloy valve, less than 0.3 W

Acknowledgement

The results were obtained at the Space Plasma Laboratory of ISAS, JAXA.

This work is supported by the advanced machining technology group of Japan Aerospace Exploration Agency.

In addition, this work was supported by the JAXA-Kyushu University Collaborate work, “Electric propulsion development for ADR”, and JSPS KAKENHI Grants Numbers JP16H04595 and JP16K14506, JP18H03815.