

# EFD/CFD for MRJ Development

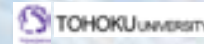


**Integration 2012**

2012/10/03

**Mitsubishi Aircraft Corporation**

**Ichiro Maeda**

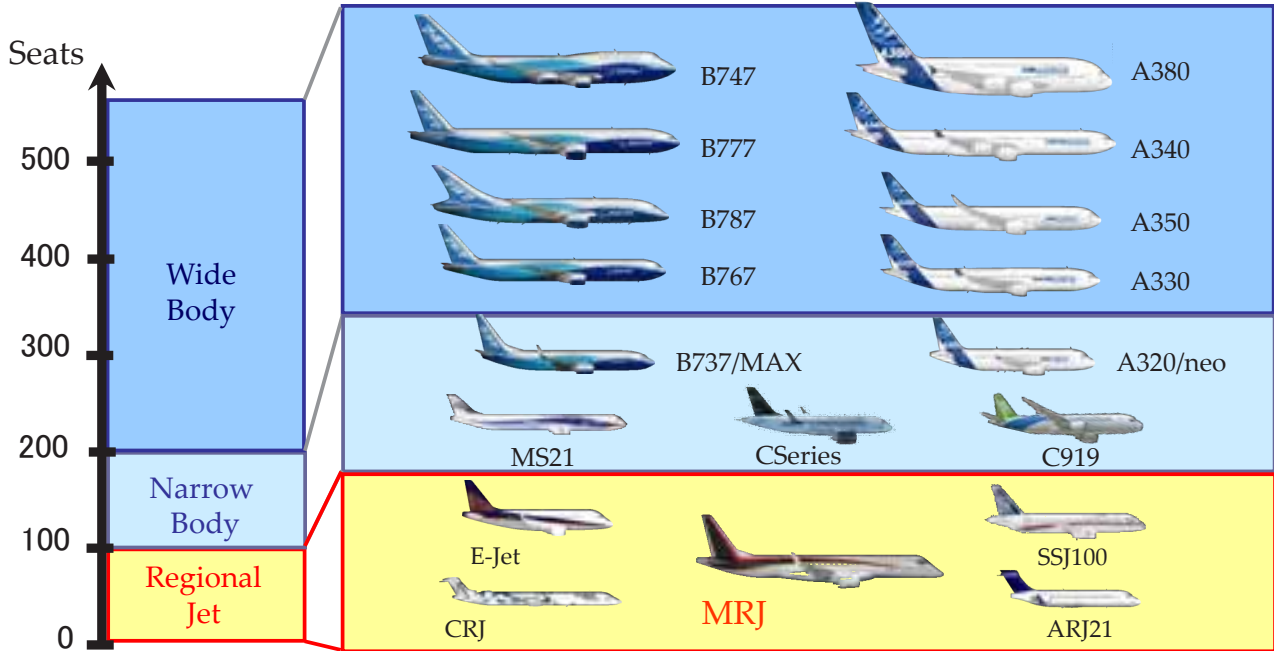


1. Introduction of MRJ
2. EFD/CFD for MRJ Development
3. Future prospect on EFD and CFD

# Commercial Jet Market



- More than 28,000 airplanes to be delivered in the next 20 years
- Fierce competition with five regional jet makers

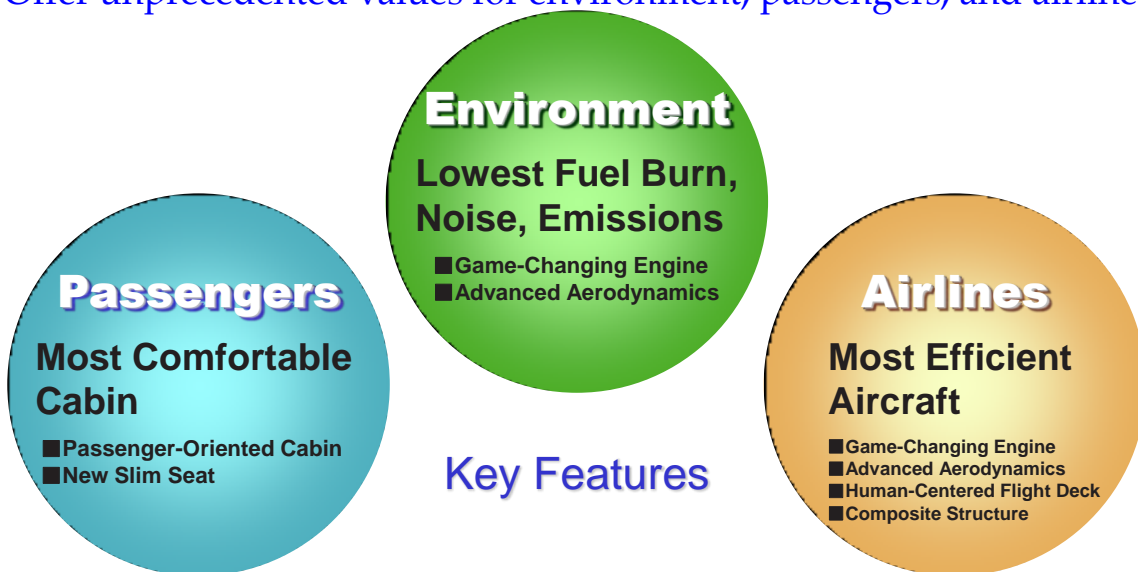


# Vision and Key Features



## 【Vision】

- Apply advanced mainline jet technology to regional jet and create the standard for next-generation regional jet.
- Offer unprecedented values for environment, passengers, and airlines.



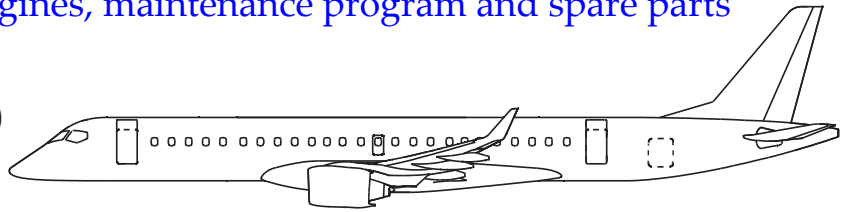
## MRJ Family



- Three models to cover global market needs
- High commonality for airline economics  
pilot type rating, engines, maintenance program and spare parts

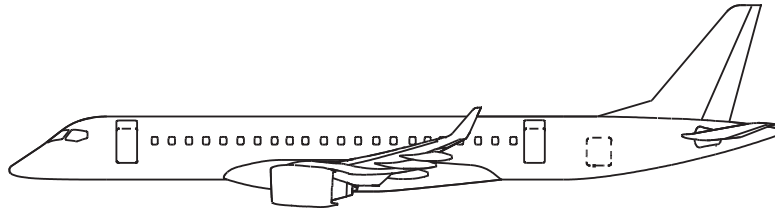
### MRJ100X (Plan)

100 seats



### MRJ90

92 seats



### MRJ70

78 seats

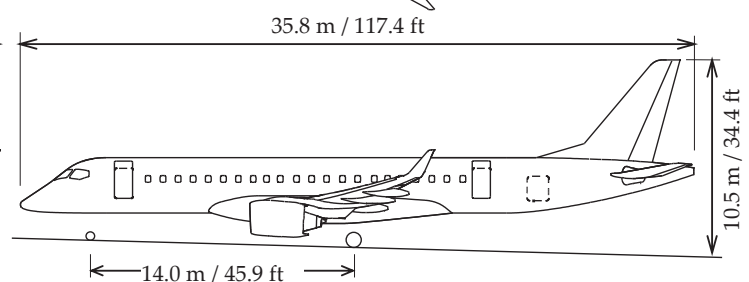
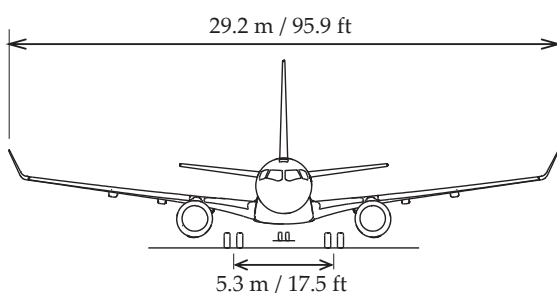
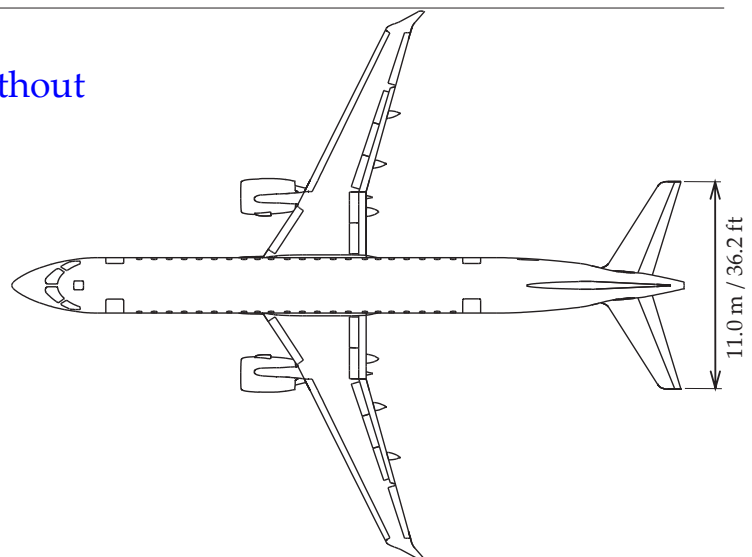


## General Arrangement - MRJ90



- Designed for fuel efficiency without compromising cabin comfort
- High aspect ratio wing with winglets, small diameter fuselage, and innovative GTF engine

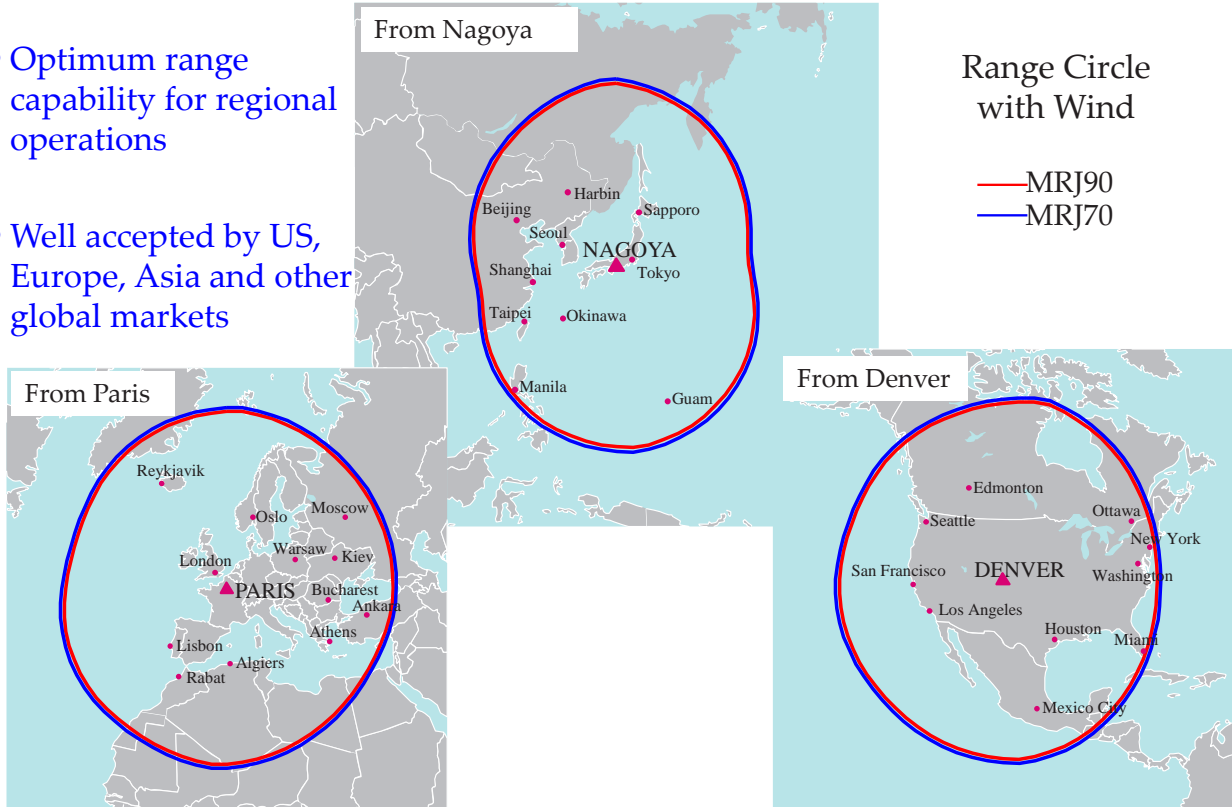
GTF: Geared Turbo Fan



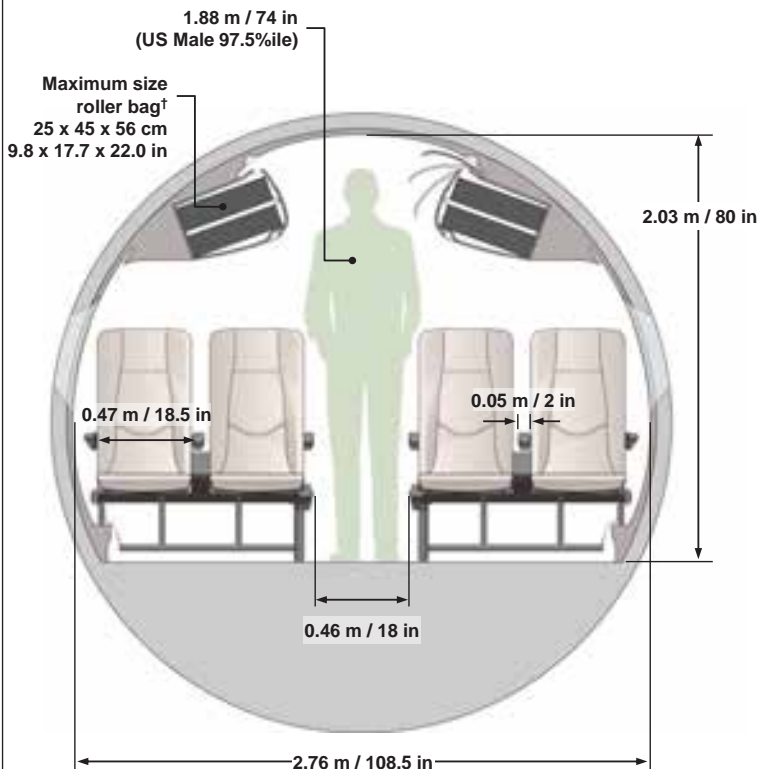


# Range Capability

- Optimum range capability for regional operations
- Well accepted by US, Europe, Asia and other global markets



# Passengers – Most Comfortable Cabin



## Mainline jet comfort

- Same seat width as 787 with 8 abreast

MRJ	18.5 in
787 (8abreast)	18.5 in
787 (9abreast)	17.2 in
EMB170/190	18.25 in
CRJ	17.3 in

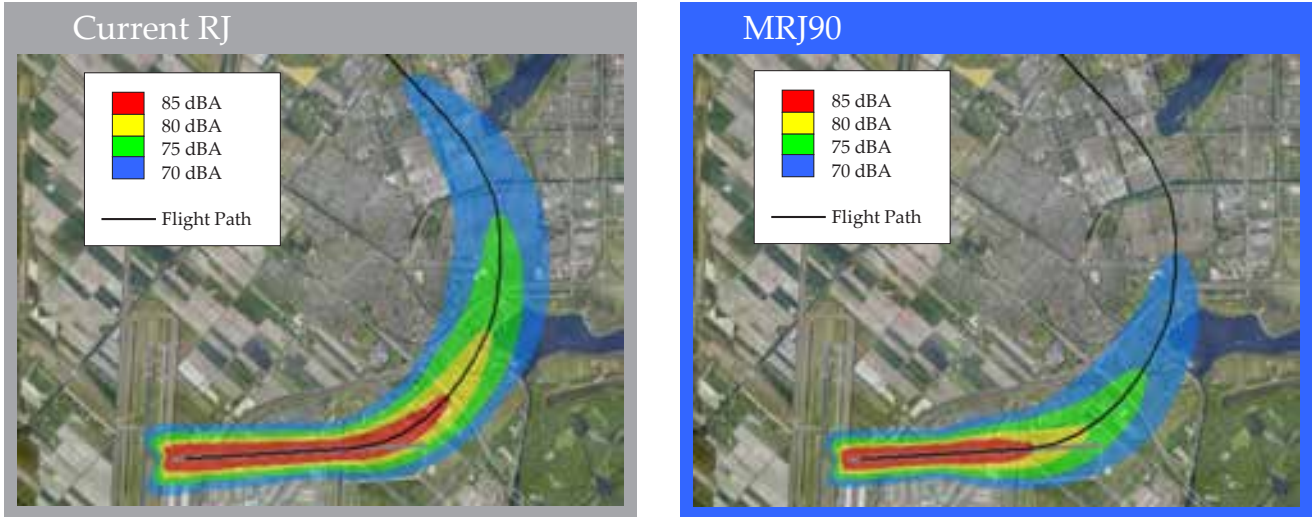
- Ample head & foot clearance at the seat
- Large overhead bin

† IATA-recommended maximum size bag

## Environment – Lowest Noise



- Advanced aerodynamics and GTF engine for low noise
- MRJ90 noise area reduced by 40%

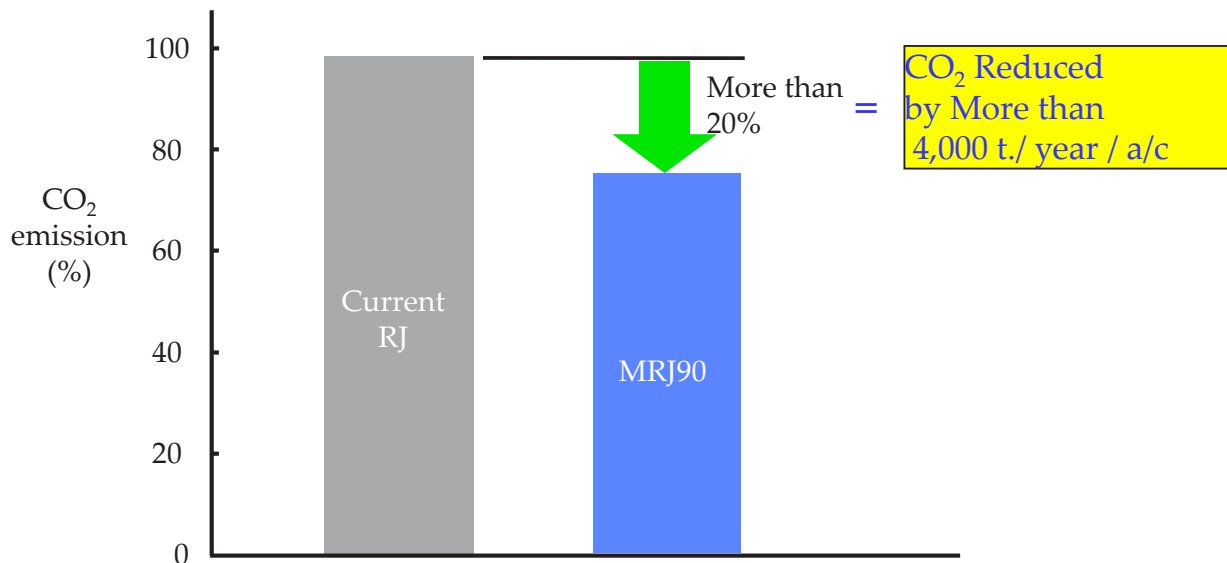


\* Mitsubishi Aircraft Estimation at Schiphol Airport (AMS)

## Environment – Lowest Emission



- Advanced aerodynamics and GTF engine for low fuel burn
- Significantly Lower Fuel Burn & CO<sub>2</sub> Emissions



\*Mitsubishi Aircraft estimation, 500nm Trip, 2,200 cycle/year, Fuel price 3\$/USG

## Milestones and Events



Metal Cut Ceremony  
Sep./2010



Last Bolt Ceremony  
Mar./2011



First Rivetting  
April/2011



First Engine to Test  
May/2011



Paris Airshow  
June/2011



Iron Bird  
Dec./2011



Farnborough Airshow  
July/2012



## EFD/CFD for MRJ Development : outline



[Aerodynamic characteristics will be validated by flight test.](#)

Aerodynamic design : designed by CFD and evaluated by EFD

Aerodynamic data : estimated by EFD interpolated or corrected with CFD

Noise prediction : investigated/estimated/evaluated by EFD and CFD

### [EFD application](#)

- Wind tunnel tests (examples)
- Flow visualizations by advanced optical measurements
- Noise source survey at low speed wind tunnel

### [CFD application](#)

- CFD technology
- Simulation for all configurations
- Aerodynamic design based on MDO
- Equipment installation design for ADS and ECS
- Investigation for noise generation and propagation

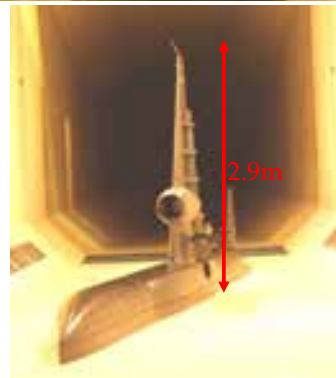
# EFD for MRJ Development : Wind Tunnel Tests



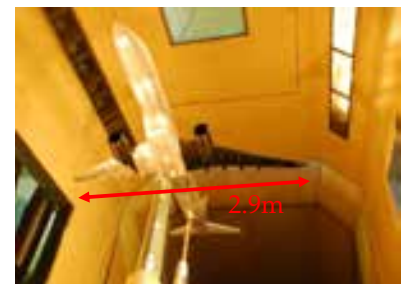
High speed wind tunnel test@  
JAXA 2m × 2m TWT  
JAXA/MHI collaborative work



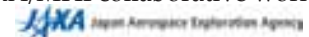
Ground effect test@  
MHI 2m LWT



20% half span model@  
JAXA 6.5m × 5.5m LWT  
JAXA/MHI collaborative work



10% full span model@  
JAXA 6.5m × 5.5m LWT  
JAXA/MHI collaborative work

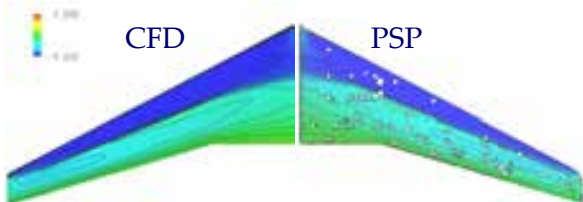
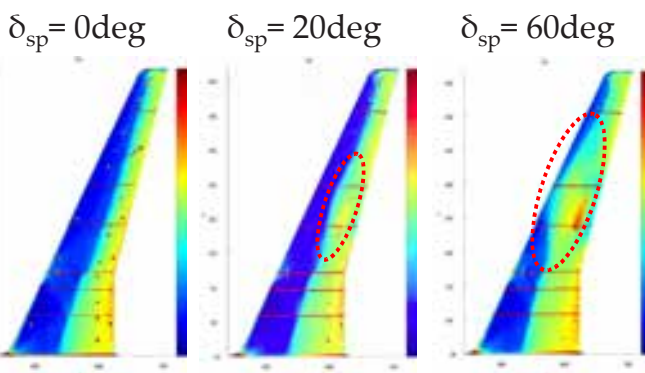


# EFD for MRJ Development : Flow Visualization

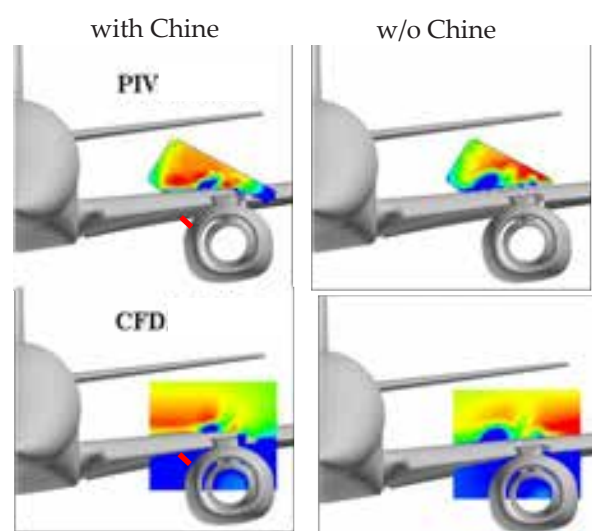


## Advanced optical measurement technologies (JAXA/MHI collaborative work)

- PSP (Pressure Sensitive Paint) : aerodynamic load estimation.
- PIV (Particle Image Velocimetry ) : evaluation of chine design.



Wing Pressure Distribution at Cruise condition



Velocity distribution around the wing-pylon junction (PIV)@High AoA of HLD cfg.



## EFD for MRJ Development : Noise prediction



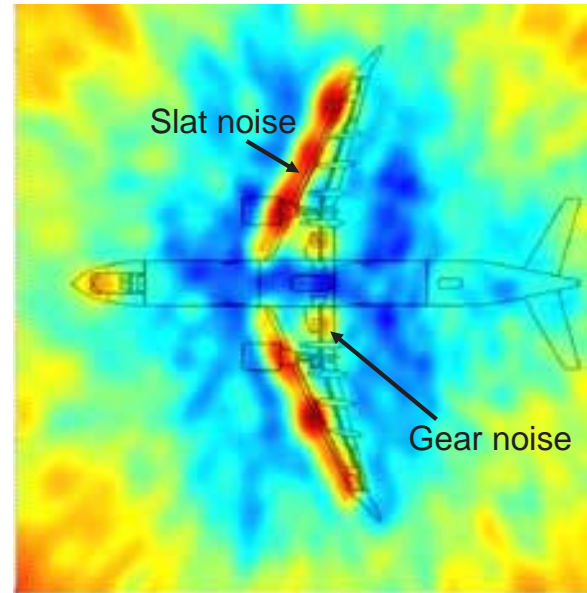
### Noise source survey (JAXA/MHI collaborative work)

- Evaluate aerodynamic properties and noise level simultaneously.
- Understand where the noise comes from.



Microphone array

JAXA 6.5m x 5.5m LWT



Noise visualization for HLD cfg.



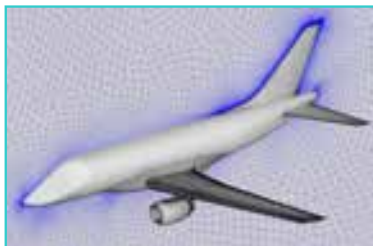
## CFD for MRJ Development : CFD Technology



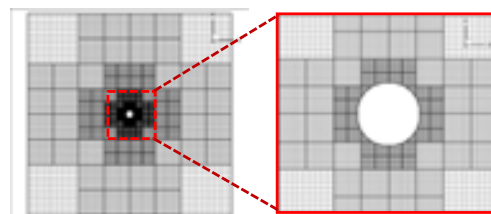
Apply CFD technology developed by collaborative work with Tohoku Univ. and JAXA

⇒ Over 100,000 CPU hours calculation!

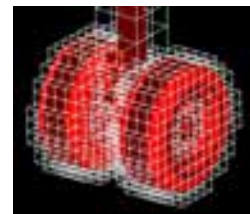
- CFD Tool for Complex Geometry (Collaborative work with Tohoku Univ. )
  - Unstructured Mesh : TAS (Tohoku Univ. Aerodynamics Simulation)
  - Cartesian Mesh : BCM (Building-Cube Method)
- Parallel Computing with Supercomputers (JSS, Cyber Science Center)
  - Collaborative work with JAXA and Tohoku Univ.
  - Standard Steady Calculations : Aerodynamic Design etc.
  - Large Scale Unsteady Calculations : Noise and Flutter Analysis



TAS



BCM



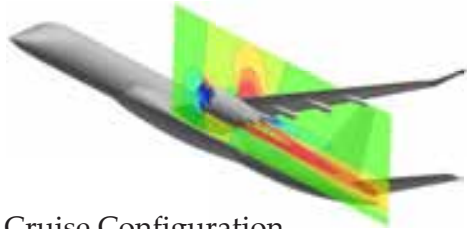


# CFD for MRJ Development : All Configurations

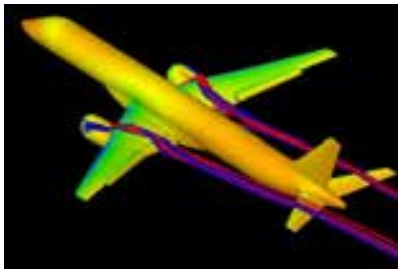


Data productivity criteria for practical aircraft design : **more than 1 case/day.**

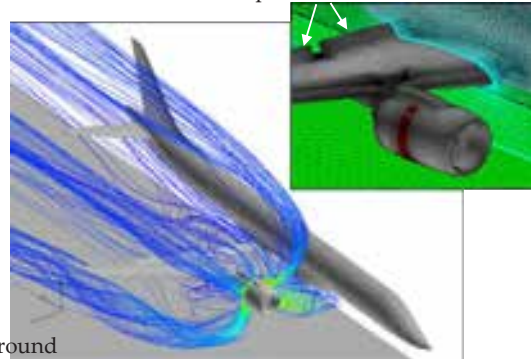
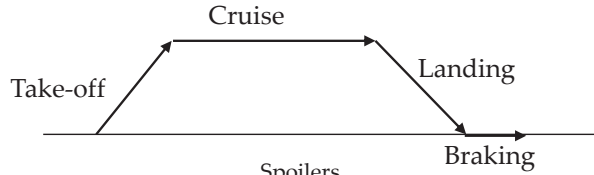
- Simulate all configurations of aircraft operation in a practical time.
- Apply to thrust reverser design to improve design efficiency and reduce risks before flight test.



Cruise Configuration  
7.5 million mesh points **10 cases/day**



Take-off/Landing Configurations  
10 million mesh points, **3 cases/day**



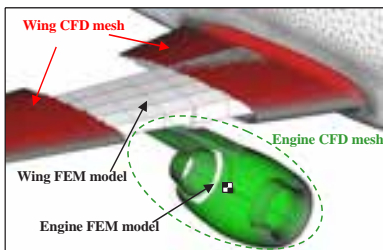
Braking with Thrust Reverser  
15 million mesh points, **1 case/day**

# CFD for MRJ Development : Aerodynamic Design

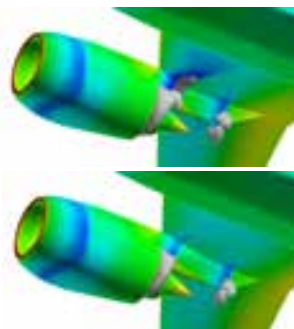


MDO ( Multidisciplinary Design Optimization ) developed by Tohoku Univ.

- Apply to aerodynamic designs of wing/engine configuration and winglet
- Optimize aerodynamics (drag, lift ) and structure (size, weight) simultaneously under constraints from design requirements.

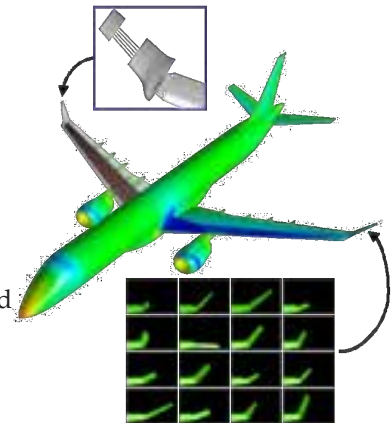


Design of Wing/Engine Configuration



Initial

Optimized



Winglet Design

CFD : Aerodynamic characteristics and aerodynamic load

FEM : Internal forces and displacement of structure



# CFD for MRJ Development : High fidelity simulation

## Toward CFD for "Actual aircraft", instead of aero "Aircraft model"

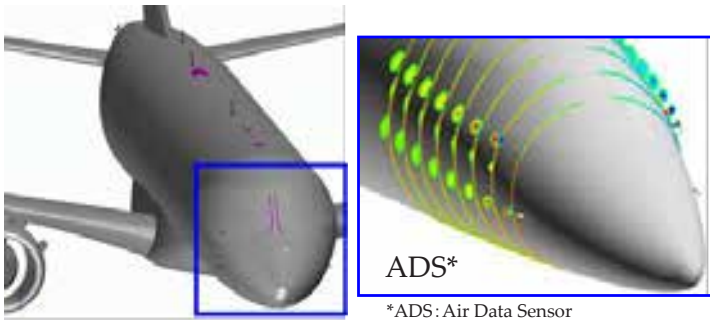
- Protuberance drag, conventionally estimated with hand-book method.
- Location of ADS, conventionally defined at WT and FT.
- Performance of air inlet/outlet for ECS, APU, ventilation etc.

CD = 0.0300 : Total Drag of Airplane  
(about 1/10 of Car)

$\Delta CD = 10^{-4}$  (1count) : Low-Drag Design

$\Delta CD = 10^{-6}$  : Drag of a Sensor

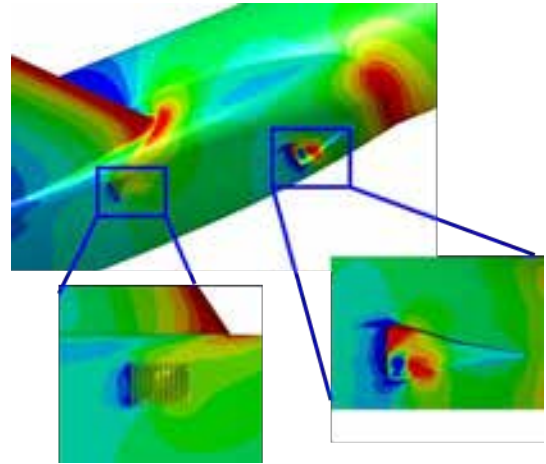
Miscellaneous drag = 5% of CD!!!



ADS\*

\*ADS: Air Data Sensor

Evaluation of Small-size Equipments



Performance Evaluation of Inlet/Outlet of ECS\* ram air flow

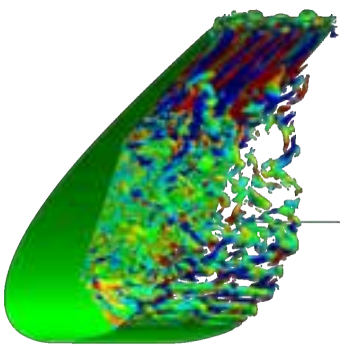
\*ECS: Environment Control System

# CFD for MRJ Development : Noise prediction



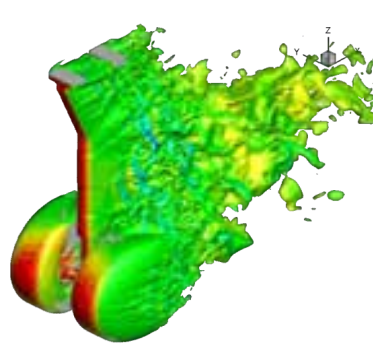
## Noise prediction and Low-noise design by collaborative work with JAXA and Tohoku Univ.

- Investigation of noise source and prediction of airframe noise with acoustic analysis for community noise
- Prediction of engine noise propagation into cabin for passenger noise



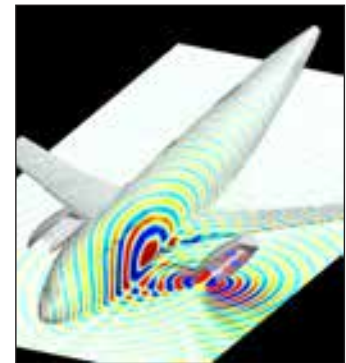
LES\* for Slat Noise  
(Courtesy of JAXA)

\*LES: Large Eddy Simulation



BCM\*/LES for Landing Gear Noise  
(Collaboration with Tohoku Univ.)

\*BCM: Building-Cube Method



LEE\* for Fan Noise Propagation to Cabin  
(Courtesy of JAXA)

\*LEE: Linearized Euler Equation

## Future prospect on EFD and CFD



### Issues to be improved :

#### EFD

- Lead time for test model preparation : design/manufacturing
- Data productivity : per day/per test run
- Accuracy of measurement : drag
- Compensation for the effects due to flow condition differences : Re/facility etc.

#### CFD

- Lead time for calculation model preparation : geometry/grid generation
- Data productivity : hardware, algorithm

### Further application :

#### EFD

- Extension to flight test : optical measurement/noise source survey
- Unsteady measurement : PSP for buffet

#### CFD

- Integration of multi-flow field : internal/external flow of equipment
- Unsteady simulation : dynamic stability/noise prediction

Flying into the future.

Mitsubishi Regional Jet, a new concept from Japan  
for the skies of the world.

<http://www.mrj-japan.com/>