

# キャビテーション流れの マルチスケール解析

東京大学工学系研究科  
松本洋一郎



Fluids Engineering Lab. *FEL*

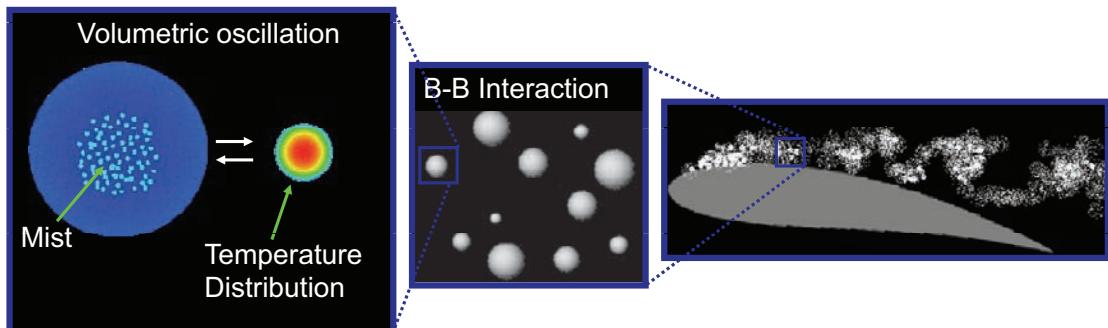
## 目次

- はじめに
- 単一気泡の挙動
- 気泡クラウドの挙動
- 流体機械のキャビテーションエロージョン
- おわりに



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## キャビテーションにおけるマルチスケールダイナミックス



Internal Phenomena  
of a Cavitation Bubble

Bubble Cloud

Cavitating Flow  
around a Hydrofoil

**Micro**



**Mezzo**

**Macro**

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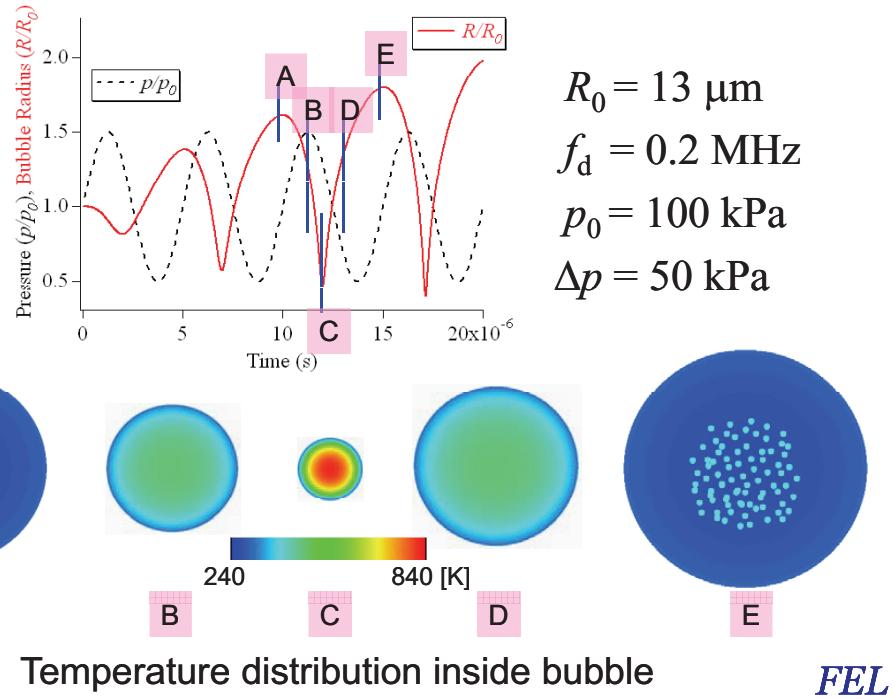
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## Time history of bubble radius



## Assumptions

- (1) Gases inside the bubble and the surrounding liquid move maintaining spherical symmetry.
- (2) Gases inside the bubble obey the perfect gas law.
- (3) Non-condensable gas obeys Henry's law at the bubble wall.
- (4) Classical theory for generation and growth of mist under quasi-equilibrium condition is applied, because the temperature inside the bubble does not change so rapidly .
- (5) Coalescence and fragmentation of the mist are ignored.
- (6) Mist has the same velocity as the gas mixture and the effect of diffusion by Brownian motion is assumed to be small and ignored.
- (7) Viscosity of the liquid is ignored except at the bubble wall.



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## Governing equations of Direct Numerical Simulation (1)

Using simulation code developed by Takemura & Matsumoto (1994)

- Full conservation equations in gas phase with mist
  - Conservation equation of Mass
  - Conservation equation of Momentum
  - Conservation equation of Energy
- Nucleation rate equation of mist by homogeneous condensation
- Conservation equation of number density of mist
- Energy equation in liquid phase
- Diffusion equation of non-condensable gas in liquid



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## Governing equations of Direct Numerical Simulation (2)

Motion of bubble wall

- Equation of bubble wall motion (Fujikawa & Akamatsu, 1980)
  - Considered
    - Liquid compressibility (1st order approximation)
    - Phase change at bubble wall

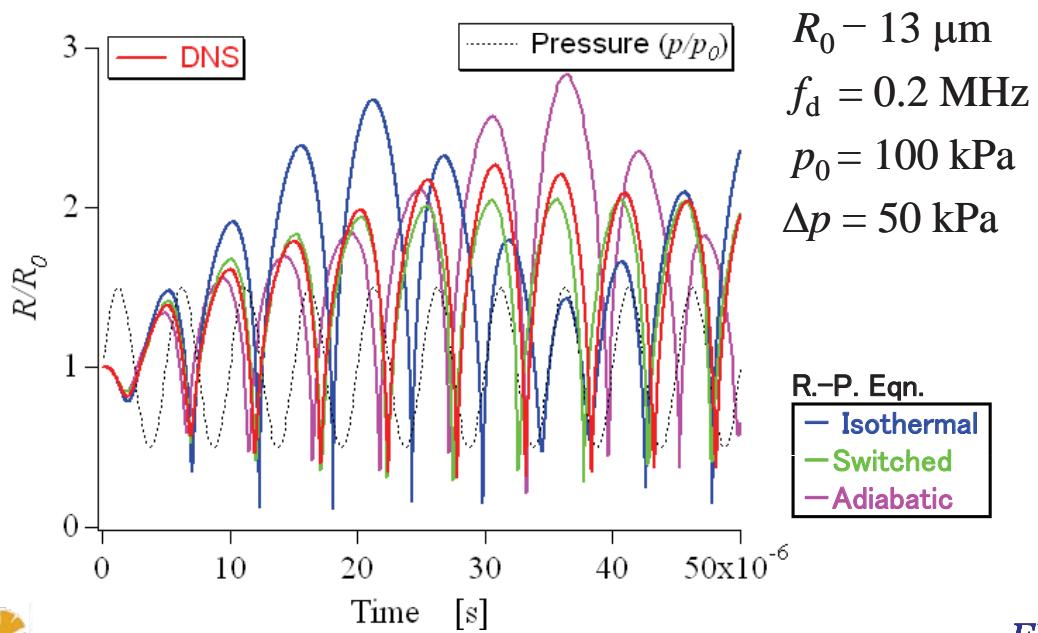


$$\begin{aligned}
 & R\ddot{R} \left( 1 - \frac{2\dot{R}}{C_\infty} + \frac{\dot{M}}{\rho_{l\infty} C_\infty} \right) + \frac{3}{2}\dot{R}^2 \left( 1 - \frac{4\dot{R}}{3C_\infty} + \frac{4\dot{M}}{3\rho_{l\infty} C_\infty} \right) - \frac{\ddot{M}R}{\rho_{l\infty}} \left( 1 - \frac{2\dot{R}}{C_\infty} + \frac{\dot{M}}{2\rho_{l\infty}} \right) \\
 & - \frac{\dot{M}}{\rho_{l\infty}} \left( \dot{R} + \frac{\dot{M}}{2\rho_{l\infty}} \right) + \frac{p_{lA} - p_{lw}}{\rho_{l\infty}} - \frac{R(\dot{p}_{lw} - \dot{p}_{lA})}{\rho_{l\infty} C_\infty} = 0 \\
 p_{lw} &= p_{mgw} - \frac{4}{3}\mu_l \left( \frac{\partial u_l}{\partial r} - \frac{u_l}{r} \right)_w - \dot{M} \left( u_{mgw} - \dot{R} \right) - \frac{2\sigma}{R} - \frac{4}{3}\mu_{mg} \left( \frac{\partial u_{mg}}{\partial r} - \frac{u_{mg}}{r} \right)_w
 \end{aligned}$$



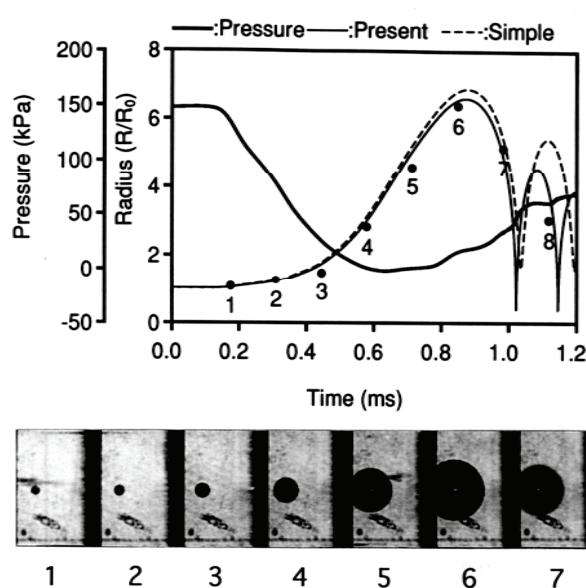
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## Time history of bubble radius



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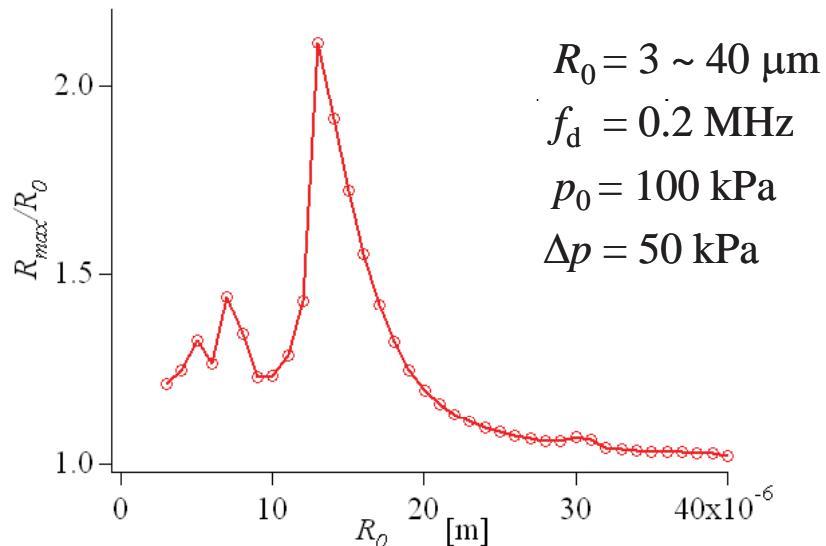
## Bubble motion



Comparison between simulation and experiment

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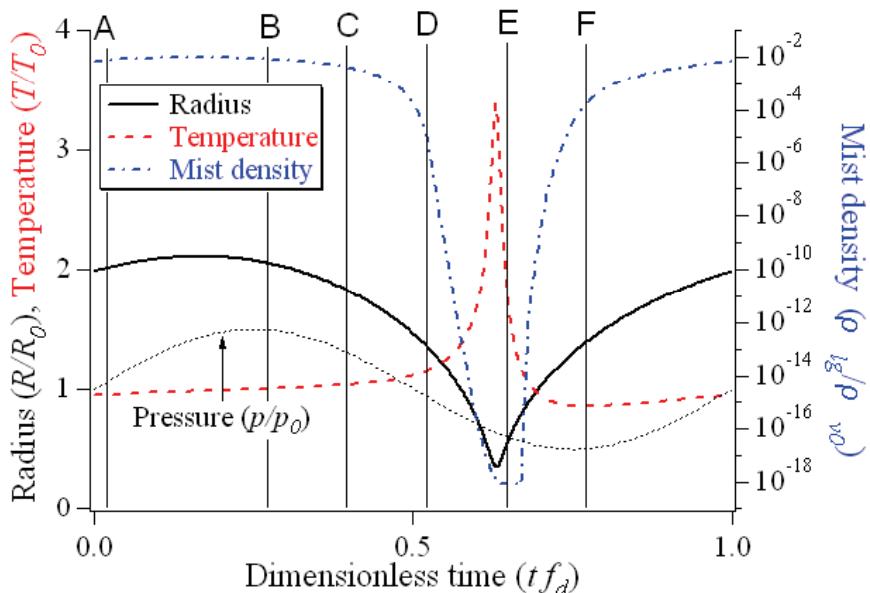
## Maximum bubble radius



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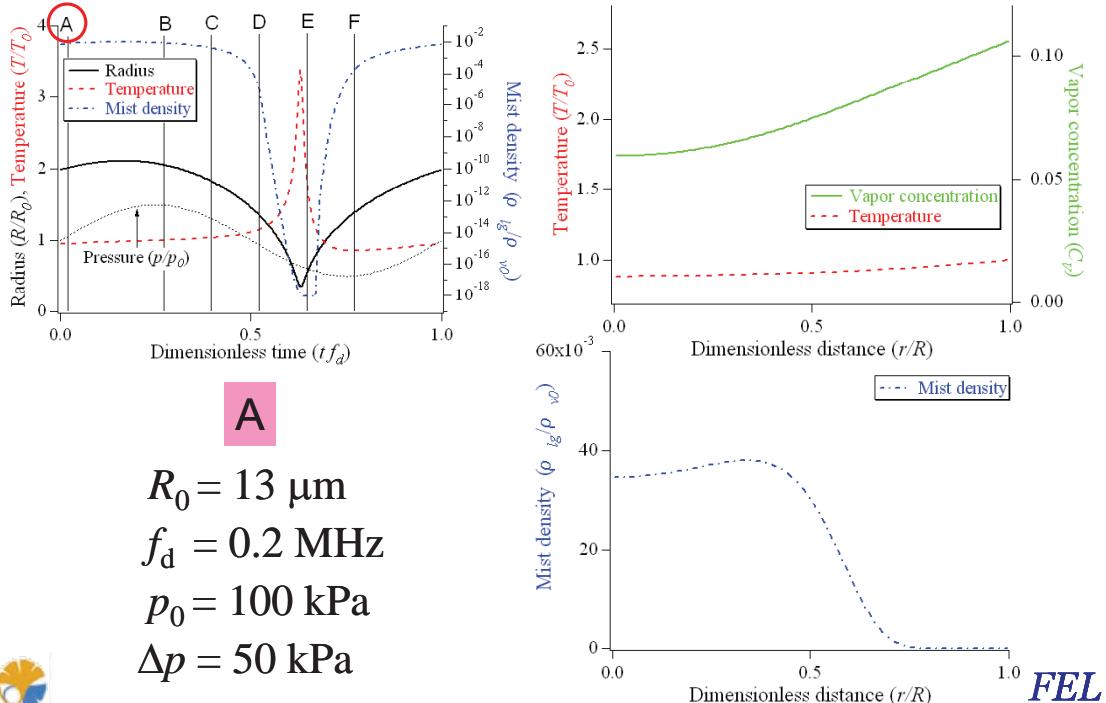
## Time histories of bubble radius, temperature and mist density inside bubble

$R_0 = 13 \mu\text{m}, f_d = 0.2 \text{ MHz}, p_0 = 100 \text{ kPa}, \Delta p = 50 \text{ kPa}$

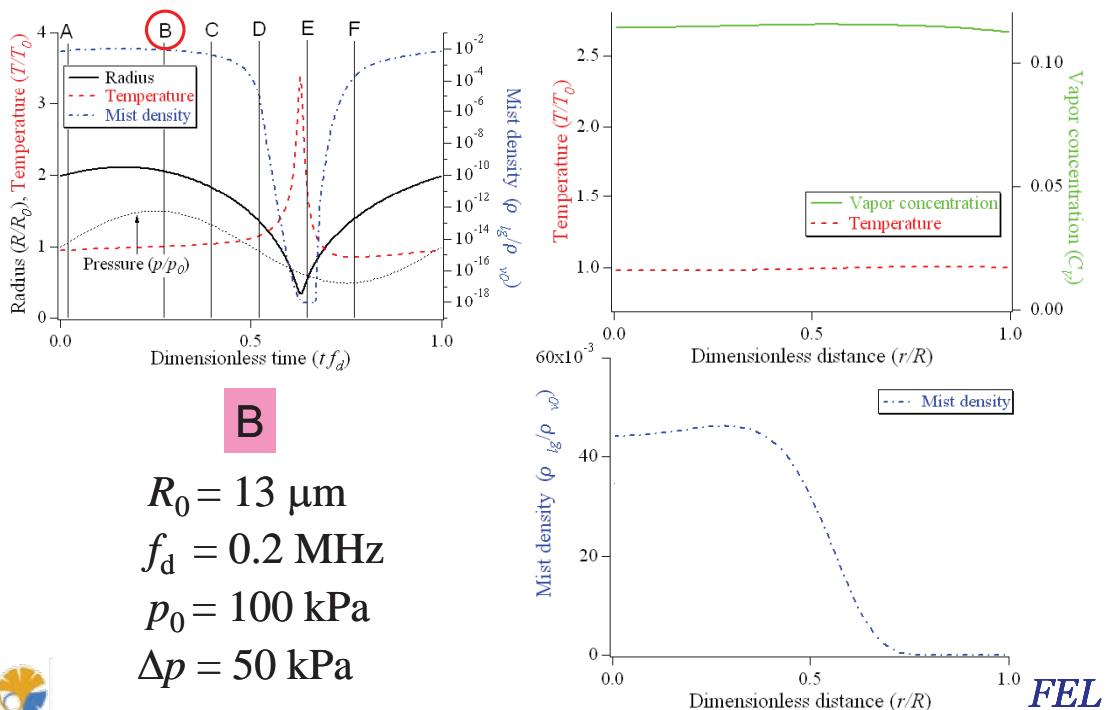


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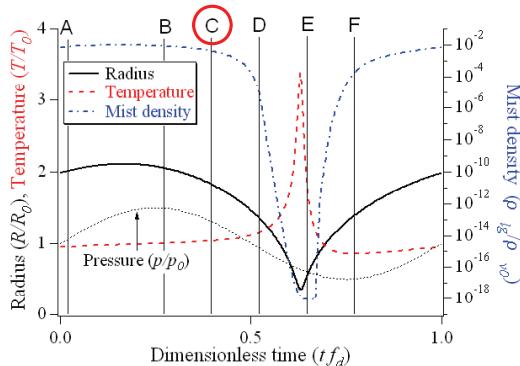
## Distributions of temperature, vapor concentration and mist density



## Distributions of temperature, vapor concentration and mist density

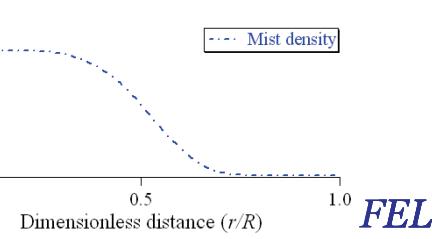
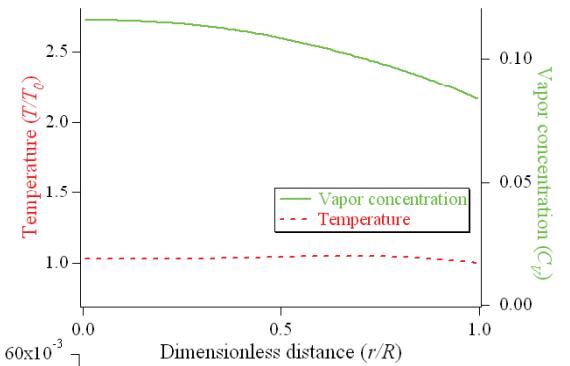


## Distributions of temperature, vapor concentration and mist density

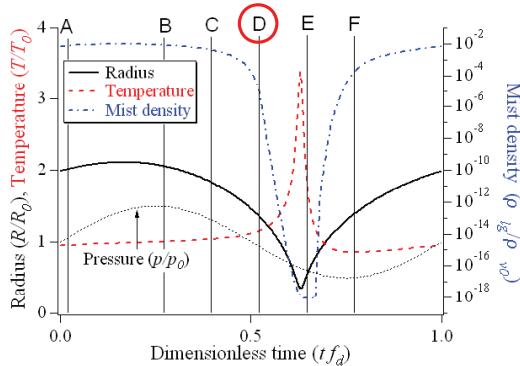


C

$R_0 = 13 \mu\text{m}$   
 $f_d = 0.2 \text{ MHz}$   
 $p_0 = 100 \text{ kPa}$   
 $\Delta p = 50 \text{ kPa}$

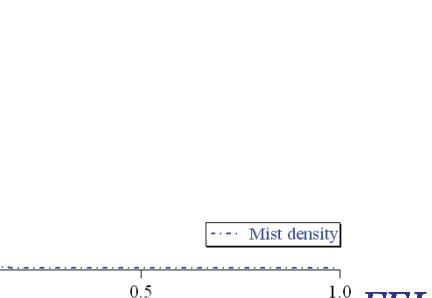
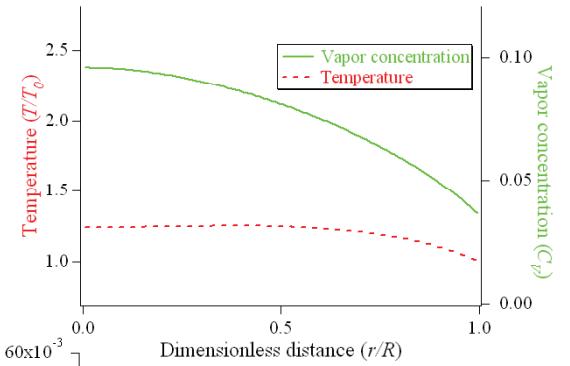


## Distributions of temperature, vapor concentration and mist density

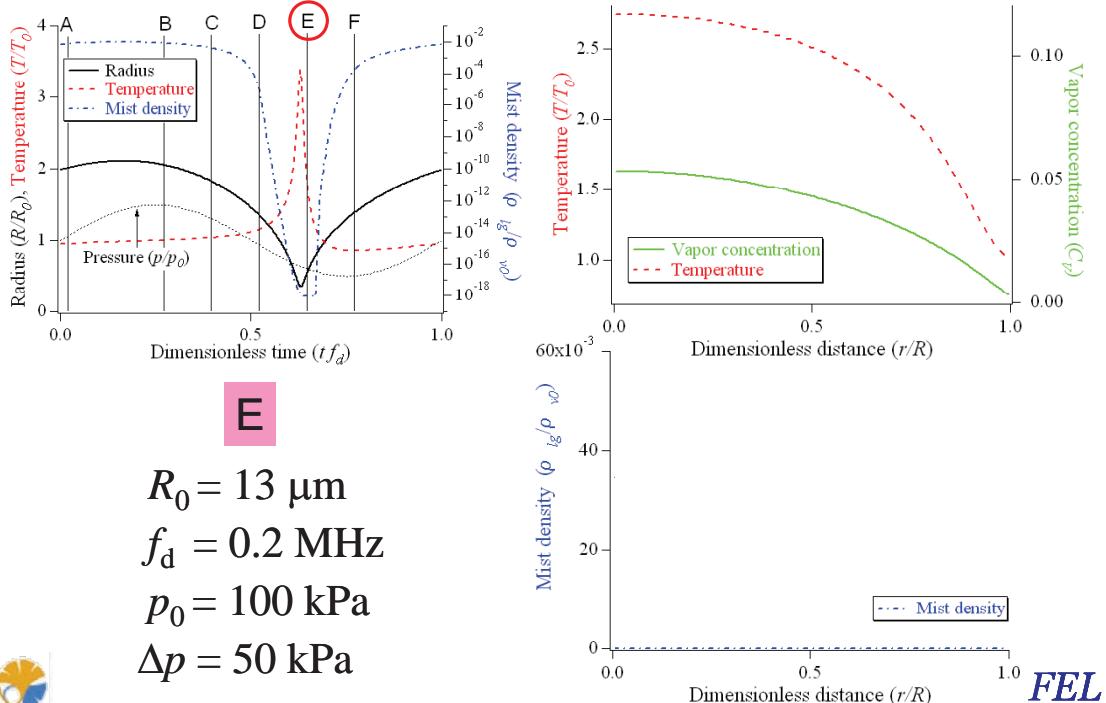


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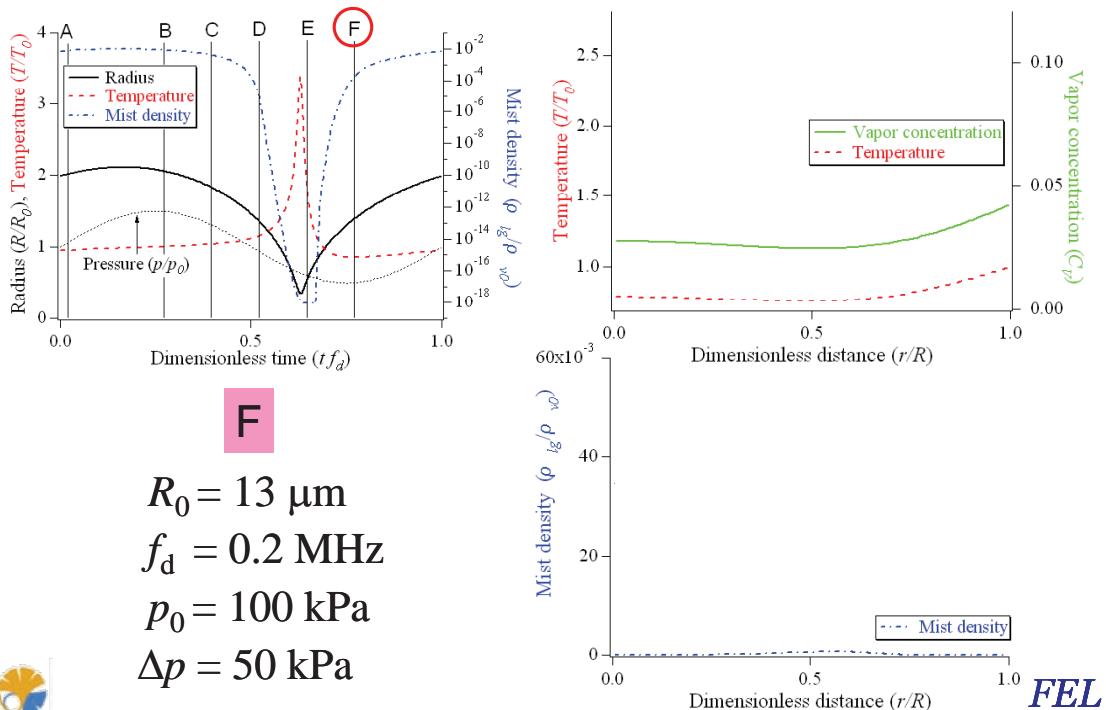
$R_0 = 13 \mu\text{m}$   
 $f_d = 0.2 \text{ MHz}$   
 $p_0 = 100 \text{ kPa}$   
 $\Delta p = 50 \text{ kPa}$



## Distributions of temperature, vapor concentration and mist density



## Distributions of temperature, vapor concentration and mist density

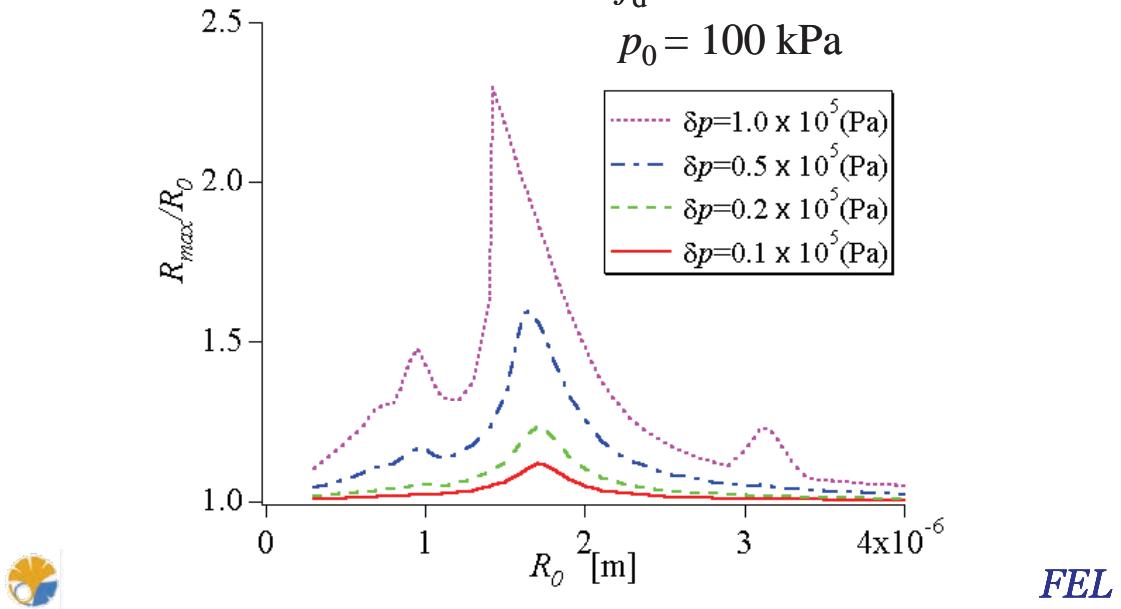


## Maximum bubble radius

$$R_0 = 0.3 \sim 4 \text{ } \mu\text{m}$$

$$f_d = 2 \text{ MHz}$$

$$p_0 = 100 \text{ kPa}$$



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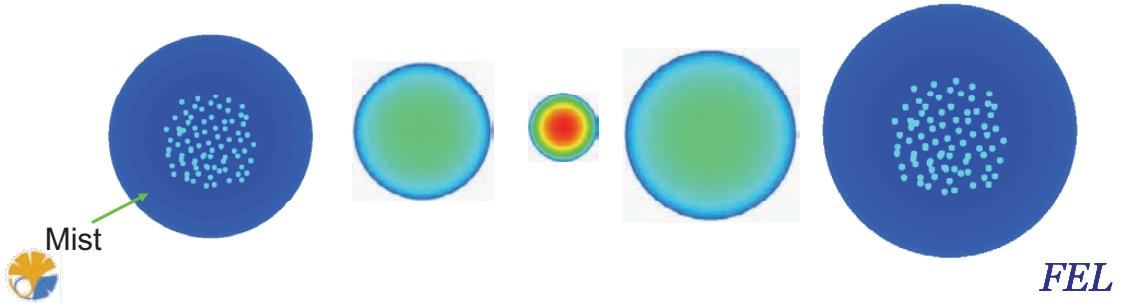
## Spherical bubble model

Internal thermal phenomena are considered

- Mass and heat transfer through the bubble wall
  - Phase change at the bubble wall
  - Counter diffusion of vapor and non-condensable gas
  - Mist condensation and evaporation
- Matsumoto, *Trans. of JSME*, 1986.

- Temperature gradient model at the bubble wall

Preston et al., *CAV2003*, 2003.



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# Governing equations

The motion of the bubble wall (Fujikawa & Akamatsu equation)

$$\begin{aligned} R\ddot{R}\left(1-2\frac{\dot{R}}{c}+\frac{\dot{m}}{\rho_l c}\right) + \frac{3}{2}\dot{R}^2\left(1+\frac{4}{3}\frac{\dot{m}}{\rho_l c}-\frac{4}{3}\frac{\dot{R}}{c}\right) \\ -\frac{\dot{m}R}{\rho_l}\left(1-2\frac{\dot{R}}{c}+\frac{\dot{m}}{\rho_l c}\right) - \frac{\dot{m}}{\rho_l}\left(\dot{R}+\frac{\dot{m}}{2\rho_l}\right) + \frac{p_\infty - p_{l,r=R}}{\rho_l} - \frac{R\dot{p}_{l,r=R}}{\rho_l c} = 0 \\ p_{l,r=R} = p_v + p_g - \frac{\dot{m}^2(\rho_{vi} + \rho_{gi} - \rho_l)}{\rho_l(\rho_{vi} + \rho_{gi})} - 2\frac{\sigma}{R_b} - 4\frac{\mu_l}{R}\left(\dot{R} - \frac{\dot{m}}{\rho_l}\right) \end{aligned}$$

The energy conservation equation in gas phase with mist

$$\begin{aligned} (C_{vg}M_g + C_{vv}M_v + C_{vl}M_c)\frac{d\bar{T}}{dt} - \frac{p_g M_g}{\rho_g^2} \frac{d\rho_g}{dt} - \frac{p_v M_v}{\rho_v^2} \frac{d\rho_v}{dt} \\ - L \frac{dM_c}{dt} - S\lambda \frac{\partial T}{\partial r} \Big|_{r=R} + \Delta h_g \frac{dM_g}{dt} + \Delta h_v \left( \frac{dM_v}{dt} + \frac{dM_c}{dt} \right) + \Delta h_l \frac{dM_c}{dt} = 0 \end{aligned}$$

The energy conservation equation in liquid phase

The diffusion equation of non-condensable gas in liquid

The nucleation rate equation of mist

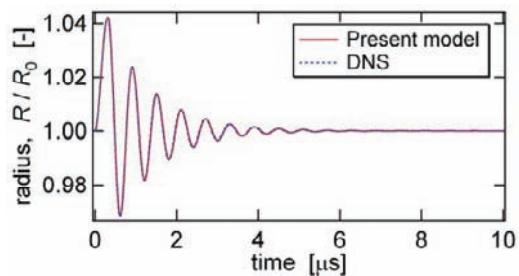


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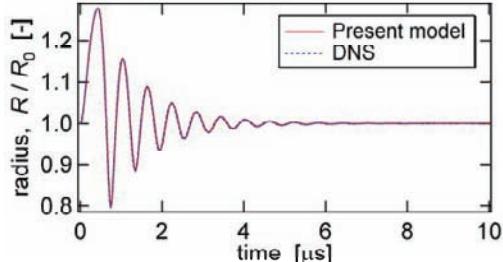
# Present model vs. DNS

Internal gas: nitrogen  
 Initial bubble radius: 2  $\mu\text{m}$   
 Initial pressure: 100 kPa  
 Initial temperature: 293 K

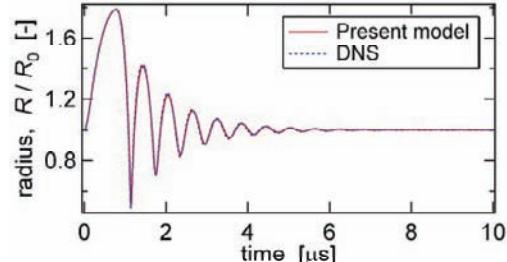
DNS: Takemura and Matsumoto,  
*JSME Int. J.*, 1994.



100 kPa  $\rightarrow$  90 kPa  $\rightarrow$  100 kPa



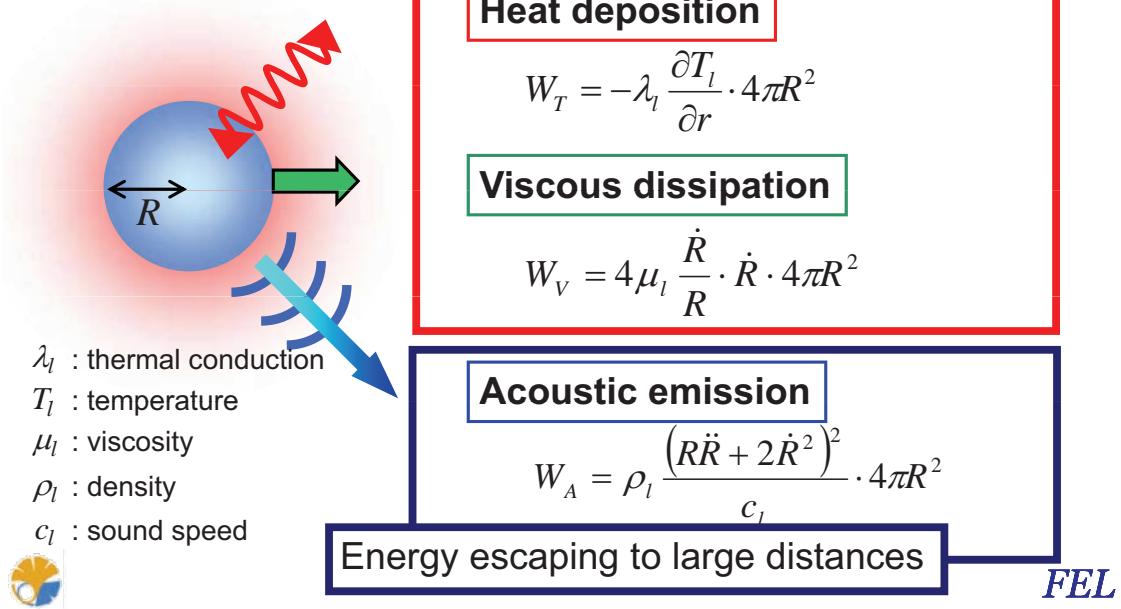
100 kPa  $\rightarrow$  50 kPa  $\rightarrow$  100 kPa



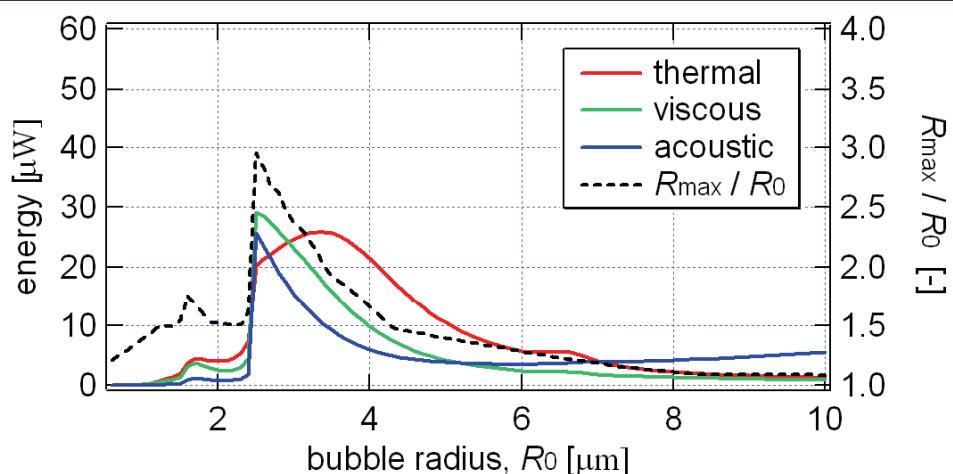
100 kPa  $\rightarrow$  10 kPa  $\rightarrow$  100 kPa

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## Heating Mechanism of Microbubbles



## Energy Radiation

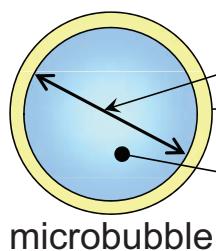


Frequency : 1.0 MHz  
Amplitude : 100 kPa  
Initial radius : 1 - 10  $\mu\text{m}$   
Internal gas : air

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## Properties of Microbubbles



Bubble radius

 $\sim 10\mu\text{m}$ 

Shell

(material, thickness ...)

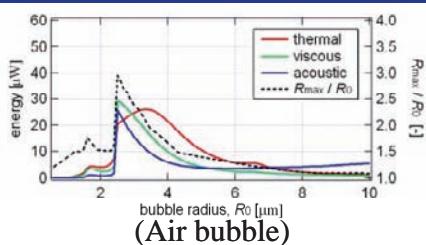
Internal gas

	Specific heat ratio [-]	Gas constant [J / kg·K]	Heat conductivity [mW / m·K]
Argon (Ar)	1.67	208.1	18.2
air	1.40	287.0	26.9
Sulfur Hexafluoride (SF <sub>6</sub> )	1.09	56.9	14.8

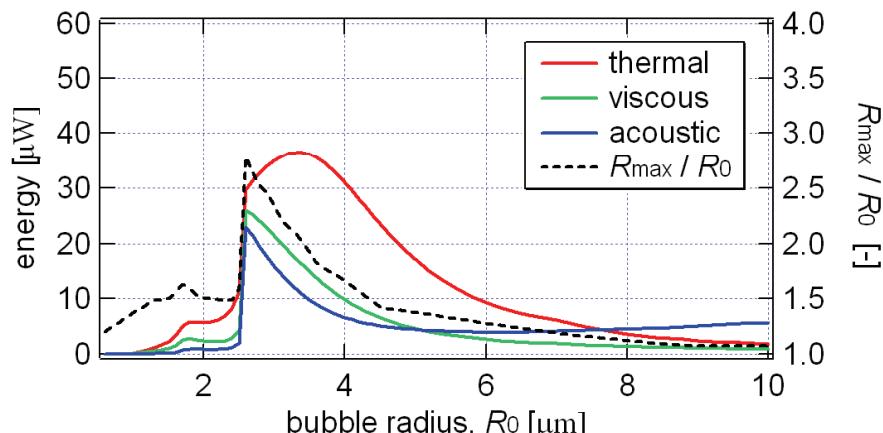


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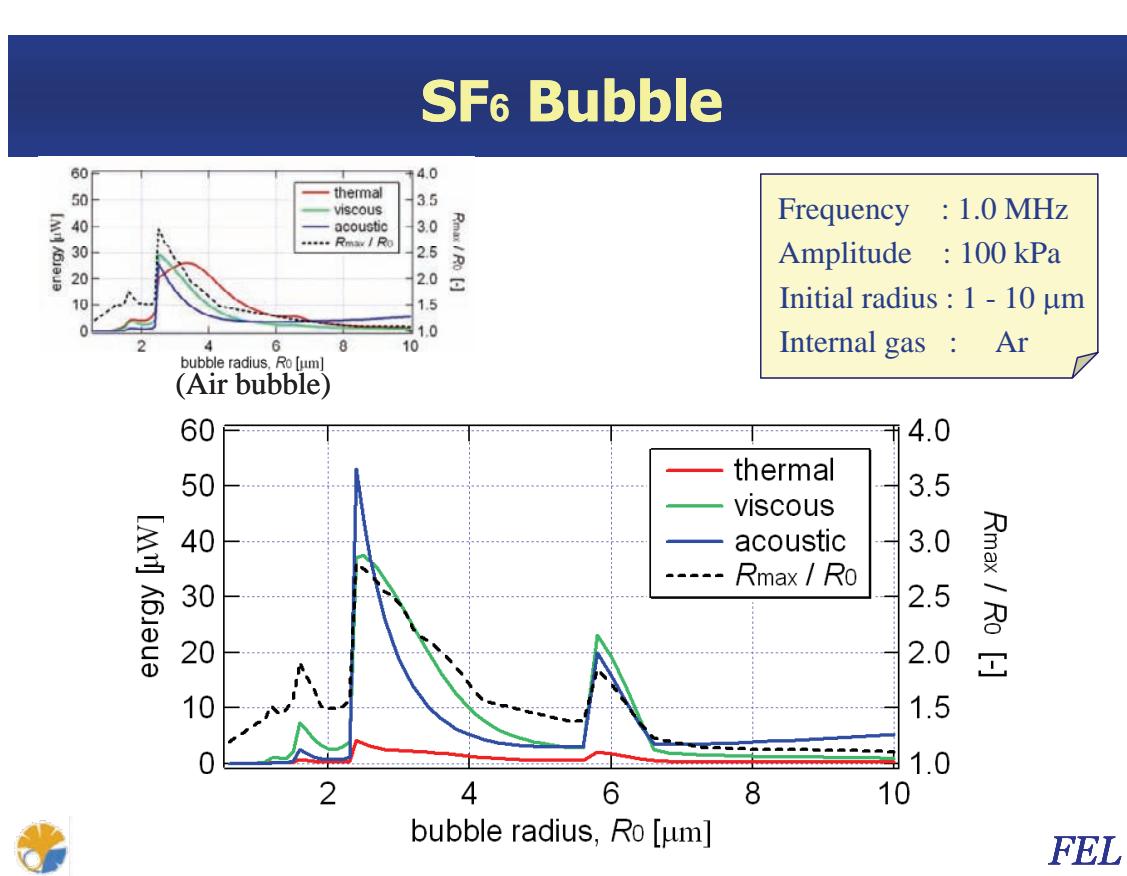
## Ar bubble



Frequency : 1.0 MHz  
Amplitude : 100 kPa  
Initial radius : 1 - 10  $\mu\text{m}$   
Internal gas : Ar



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## Acoustic emission from a microbubble

### Acoustic velocity of water

$$c_\infty = \sqrt{\frac{n(p_L + B)}{\rho_L}} = 1.478 \times 10^3 \text{ (m/s)}$$

$$n = 7.15, B = 3.049 \times 10^8 \text{ (Pa)}$$

### Emitted acoustic pressure from micro bubble in far field

(Fujikawa, 1979)

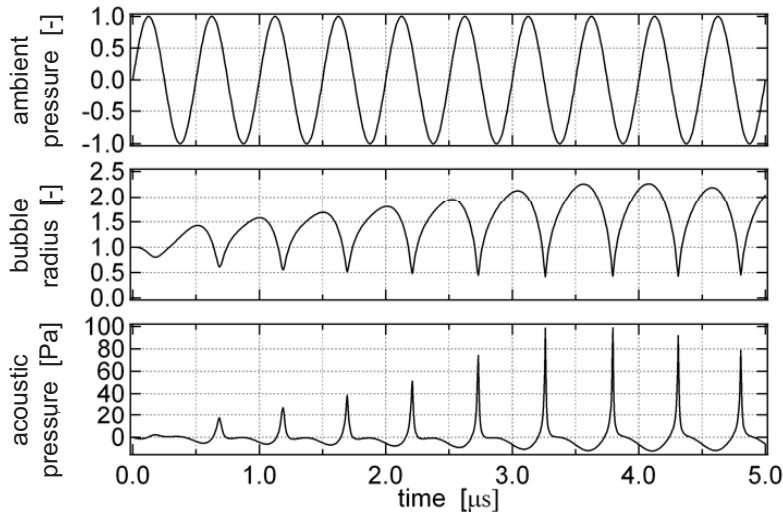
$$\begin{aligned} p_a &= \frac{\rho_L}{r} \left[ 2R\dot{R}^2 + R^2\ddot{R} \right. \\ &\quad \left. - \frac{1}{c_\infty} \left( R^3\ddot{R} + 6R^2\ddot{R}\dot{R} + 2R\dot{R}^3 \right) \right] + o(c_\infty^{-1}) \end{aligned}$$



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## Nonlinear oscillation of a microbubble

$$R_0 = 1.5 \text{ } \mu\text{m}, p_0 = 101.3 \text{ kPa}, f_0 = 2 \text{ MHz}, \Delta p = 100 \text{ kPa}$$

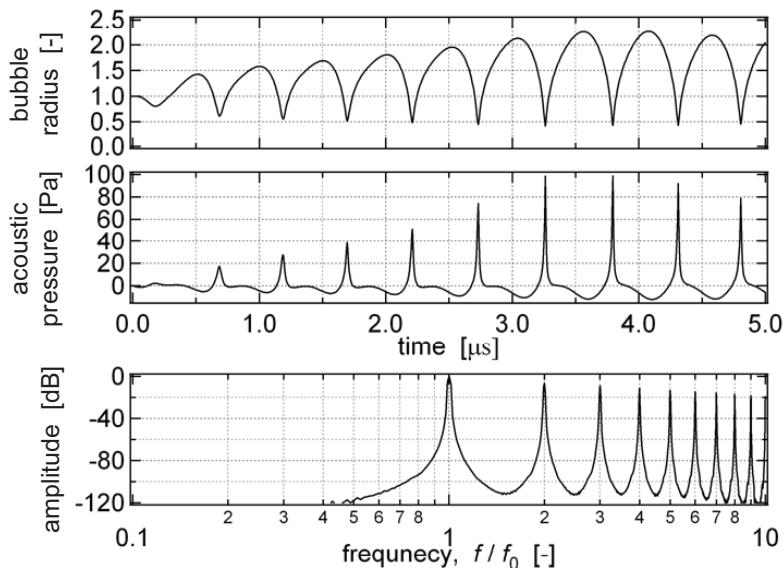


Time history of ambient pressure, bubble radius  
and acoustic pressure from the bubble

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## Nonlinear oscillation of a microbubble

$$R_0 = 1.5 \text{ } \mu\text{m}, p_0 = 101.3 \text{ kPa}, f_0 = 2 \text{ MHz}, \Delta p = 100 \text{ kPa}$$



Time history of bubble radius and acoustic  
pressure, and spectrum of the acoustic pressure

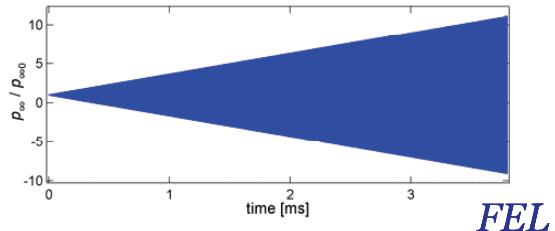
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## Calculation Conditions

Initial Bubble Radius, $R_{b0}$	2.0 [ $\mu\text{m}$ ]
Initial Ambient Pressure, $p_{\infty0}$	101.3 [kPa]
Initial Temperature	293 [K]
Waveform of Ambient Pressure	sinus
Ultrasound Frequency, $f_0$	1.34 [MHz]
Amplitude of Ambient Pressure	0 [kPa] ~ 1 [MPa]

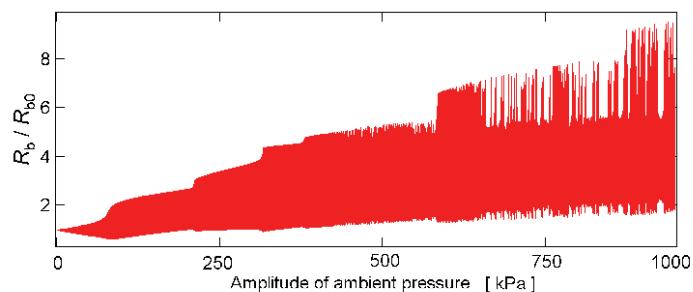
Formula of ambient ultrasound pressure

$$p_{\infty} = \frac{f_0 t}{500} A \sin(2\pi f_0 t) \times 10^5 + p_{\infty0}$$

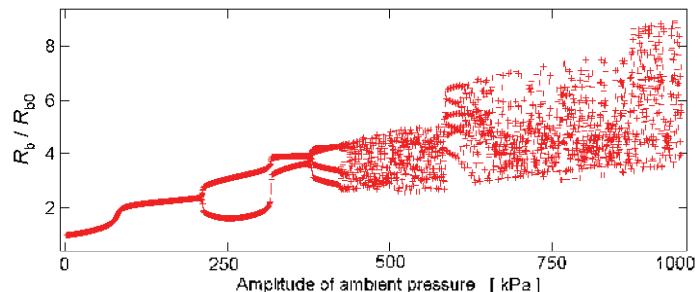


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## Bubble Radius



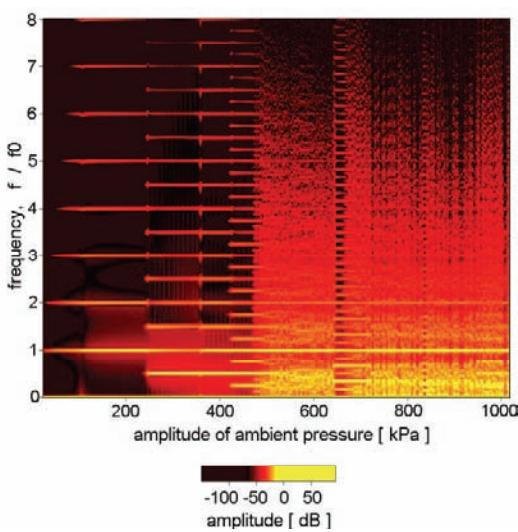
Time history of bubble radius



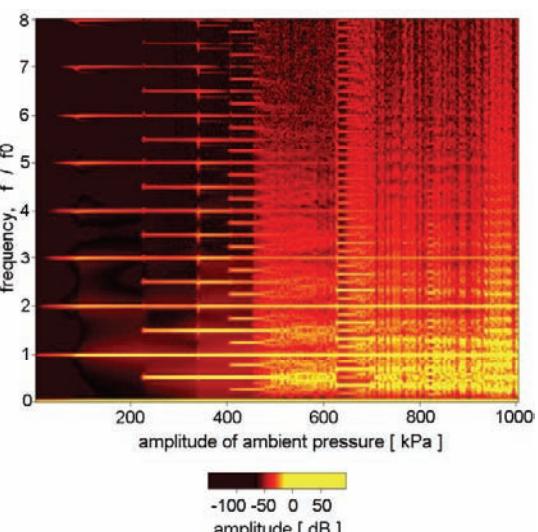
Bifurcation diagram of bubble radius

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## Acoustic Turbulence



Power spectrum of bubble radius

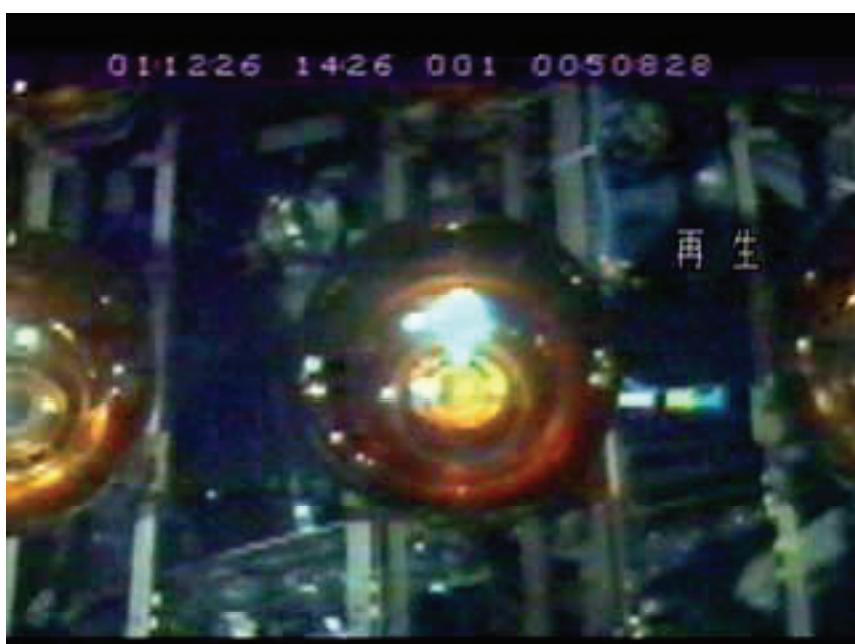


Power spectrum of acoustic pressure



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## Experiment of PMs in Water (Depth = 30 m)



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## Simulation Model

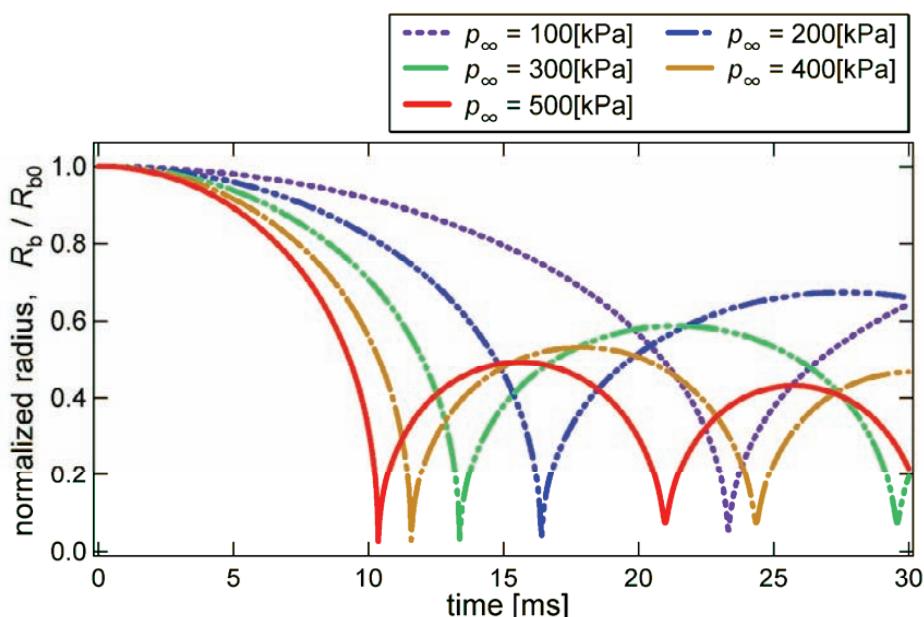
- Assumption

- (1) Gases inside the bubble and the surrounding liquid move maintaining spherical symmetry.
- (2) Pressure and temperature inside the bubble are uniform except the thin boundary layer near the bubble wall.
- (3) Non-condensable gas obeys Henry's law at the bubble wall.
- (4) Viscosity of the liquid is ignored except at the bubble wall.



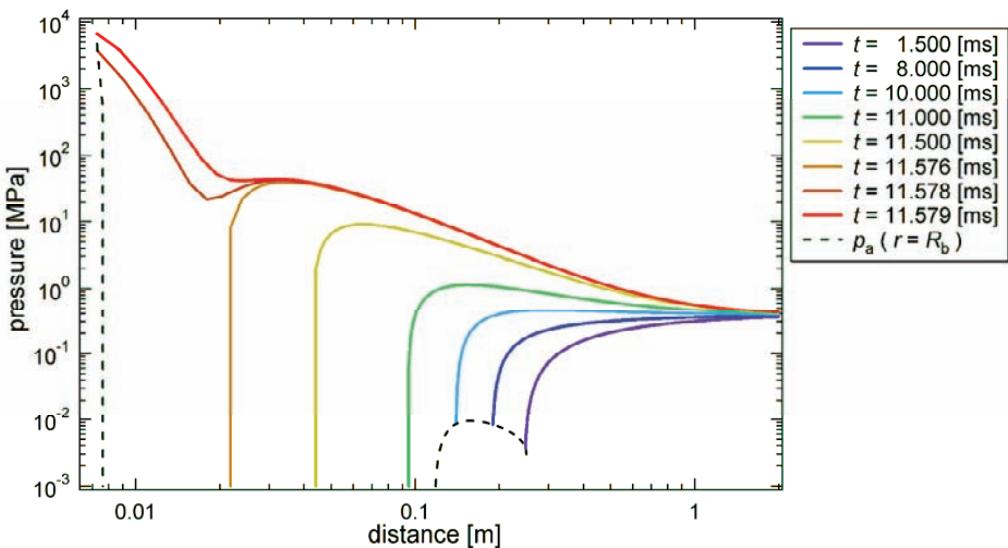
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## Time History of Bubble Radius



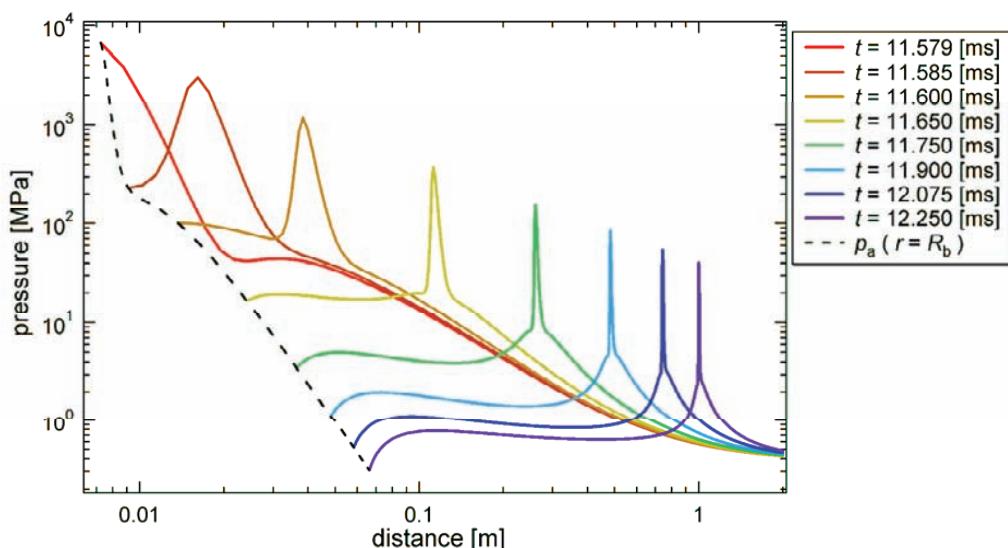
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## Time History of Pressure Distribution ( $p_\infty=400\text{kPa}$ )



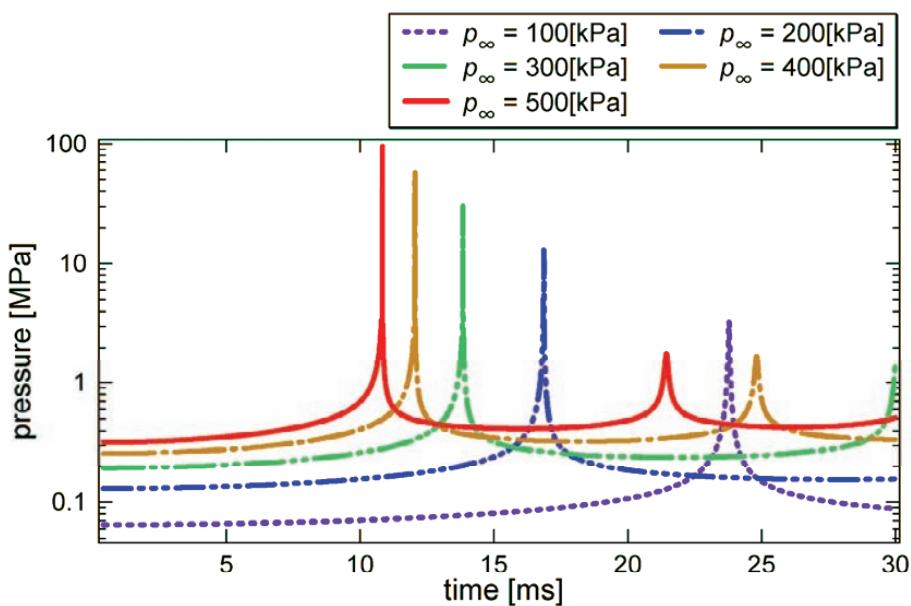
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## Time History of Pressure Distribution ( $p_\infty=400\text{kPa}$ )



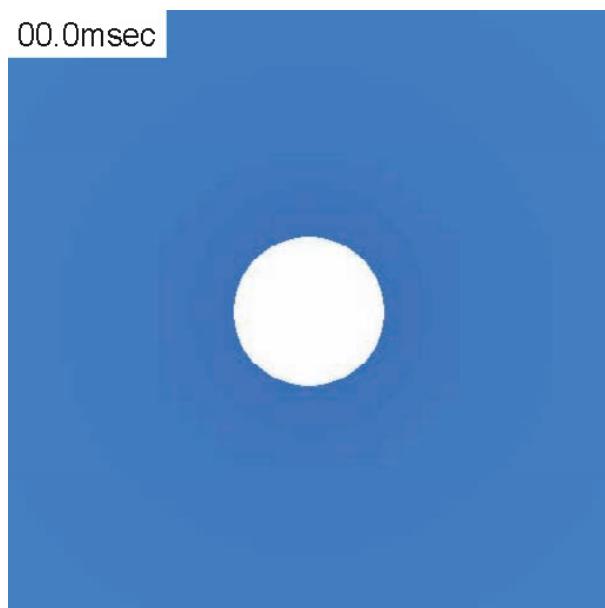
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## Time History of Emitted Pressure at 0.7 m



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## Bubble Collapse and Shock Wave Formation



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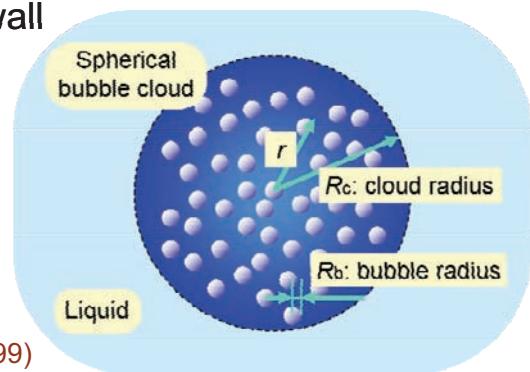


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## Model of a bubble cloud

The following phenomena are considered.

- Compressibility of the liquid
- Evaporation and condensation of the liquid at the bubble wall
- Evaporation and condensation of the mist inside the bubble
- Heat transfer through the bubble wall



Shimada, Kobayashi and Matsumoto (1999)



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# Assumptions

## Assumptions for a bubble cloud

- The bubble cloud oscillates maintaining spherical symmetry.
- Bubbly liquid inside the cloud is treated as a continuum fluid.
- Bubbles move with the surrounding liquid.
- Coalescence and fragmentation of bubbles in the cloud are ignored.
- Viscosity of bubbly mixture is ignored in the cloud.
- The temperature of the liquid in the cloud is constant.

## Assumptions for each bubble

- Each bubble oscillates maintaining spherical symmetry.
- The pressure and temperature inside the bubble are uniform except for the thin boundary layer near the bubble wall.
- Temperature at the bubble wall is equal to that of liquid.
- Mass of non-condensable gas inside a bubble is constant.
- Gases inside a bubble obey the van der Waals gas law.
- Coalescence and fragmentation of mist inside a bubble are ignored.



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# Governing equations 1

## The motion of the bubble cloud interface

$$R_c \left( 1 - \frac{\dot{R}_c}{c} \right) \ddot{R}_c + \frac{3}{2} \left( 1 - \frac{\dot{R}_c}{3c} \right) \dot{R}_c^2 = \frac{1}{\rho_l} \left( 1 + \frac{\dot{R}_c}{c} + \frac{R_c}{c} \frac{d}{dt} \right) \left( p_w - p_\infty - 4\mu_l \frac{\dot{R}_c}{R_c} \right)$$

## The mass and momentum conservation equations

$$\begin{aligned} \frac{\partial(1-\alpha)\rho_l}{\partial t} + \frac{1}{r^2} \frac{\partial}{\partial r} \{ r^2 (1-\alpha) \rho_l u_l \} &= 0 \\ \frac{\partial(1-\alpha)\rho_l u_l}{\partial t} + \frac{1}{r^2} \frac{\partial}{\partial r} \{ r^2 (1-\alpha) \rho_l u_l^2 \} + \frac{\partial p}{\partial r} &= 0 \end{aligned}$$

## The conservation equation of the number density of bubbles

$$\frac{\partial n}{\partial t} + \frac{1}{r^2} \frac{\partial}{\partial r} \{ r^2 n u_b \} = 0$$

The governing equations for each bubble (The motion of the bubble wall, The energy conservation equation, The nucleation rate equation of the mist)



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## Governing equations 2

The motion of the bubble wall (Fujikawa & Akamatsu equation)

$$\begin{aligned} R\ddot{R}\left(1-2\frac{\dot{R}}{c}+\frac{\dot{m}}{\rho_l c}\right)+\frac{3}{2}\dot{R}^2\left(1+\frac{4}{3}\frac{\dot{m}}{\rho_l c}-\frac{4}{3}\frac{\dot{R}}{c}\right) \\ -\frac{\dot{m}R}{\rho_l}\left(1-2\frac{\dot{R}}{c}+\frac{\dot{m}}{\rho_l c}\right)-\frac{\dot{m}}{\rho_l}\left(\dot{R}+\frac{\dot{m}}{2\rho_l}\right)+\frac{p_\infty-p_{l,r=R}}{\rho_l}-\frac{R\dot{p}_{l,r=R}}{\rho_l c}=0 \\ p_{l,r=R}=p_v+p_g-\frac{\dot{m}^2(\rho_{vi}+\rho_{gi}-\rho_l)}{\rho_l(\rho_{vi}+\rho_{gi})}-2\frac{\sigma}{R_b}-4\frac{\mu_l}{R}\left(\dot{R}-\frac{\dot{m}}{\rho_l}\right) \end{aligned}$$

The energy conservation equation in gas phase with mist

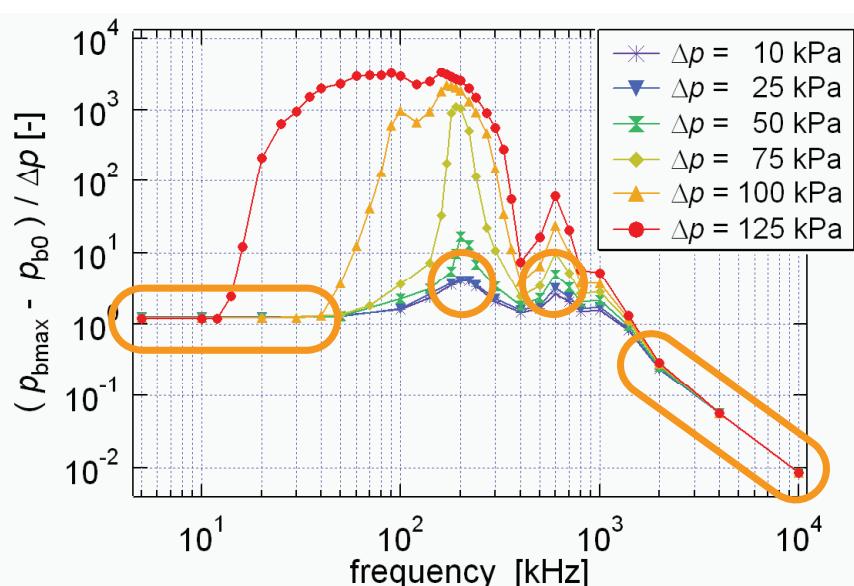
$$\begin{aligned} \left(C_{vg}M_g+C_{vv}M_v+C_{vl}M_c\right)\frac{d\bar{T}}{dt}-\frac{p_g M_g}{\rho_g^2}\frac{d\rho_g}{dt}-\frac{p_v M_v}{\rho_v^2}\frac{d\rho_v}{dt} \\ -L\frac{dM_c}{dt}-S\lambda\left.\frac{\partial T}{\partial r}\right|_{r=R}+\Delta h_v\left(\frac{dM_v}{dt}+\frac{dM_c}{dt}\right)+\Delta h_l\frac{dM_c}{dt}=0 \end{aligned}$$

The nucleation rate equation of mist



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## Frequency response of a bubble cloud

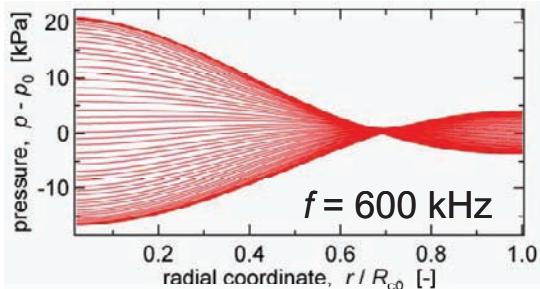
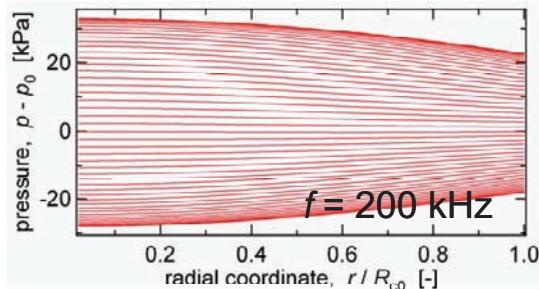


Maximum pressure inside the bubbles in the cloud



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## Natural modes ( $\Delta p = 10 \text{ kPa}$ )

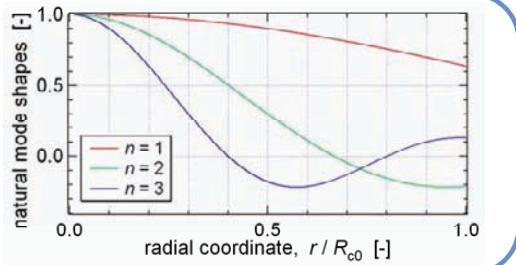


Water pressure inside the bubble cloud

### Natural mode shapes

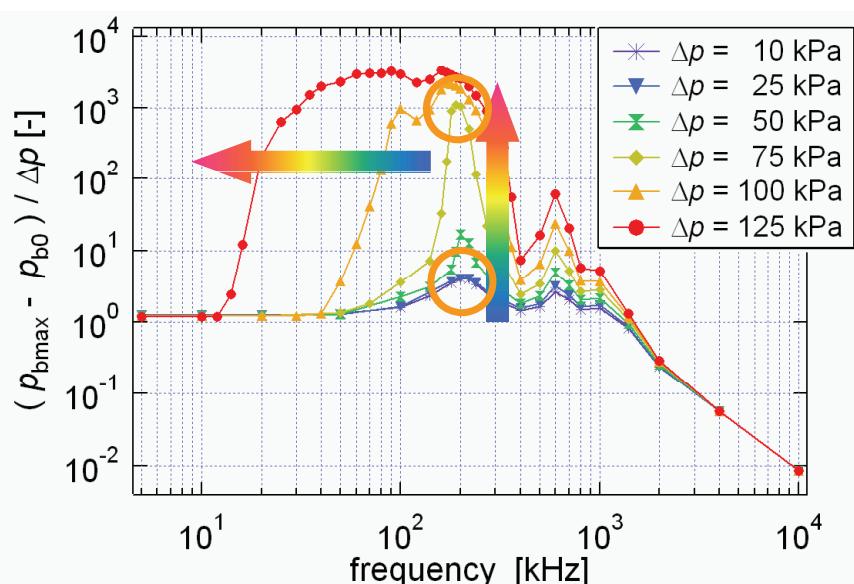
Linearized analysis of a spherical bubble cloud (d'Agostino & Brennen, 1989)

- Continuity equation
- Momentum equation
- Rayleigh-Plesset equation



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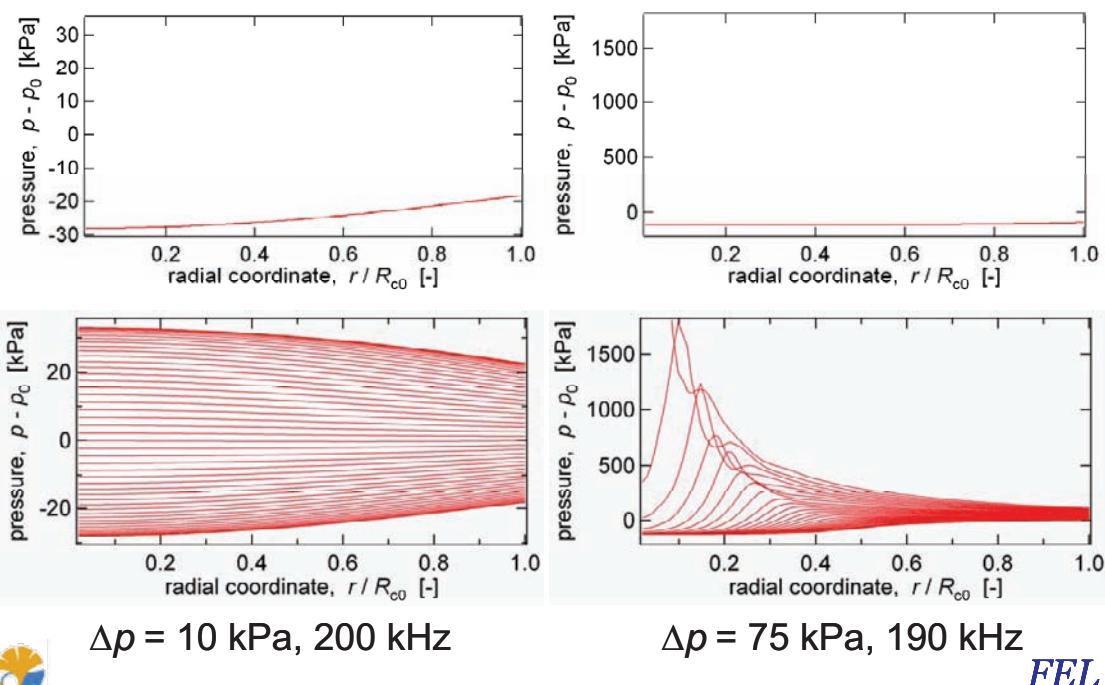
## Frequency response of a bubble cloud



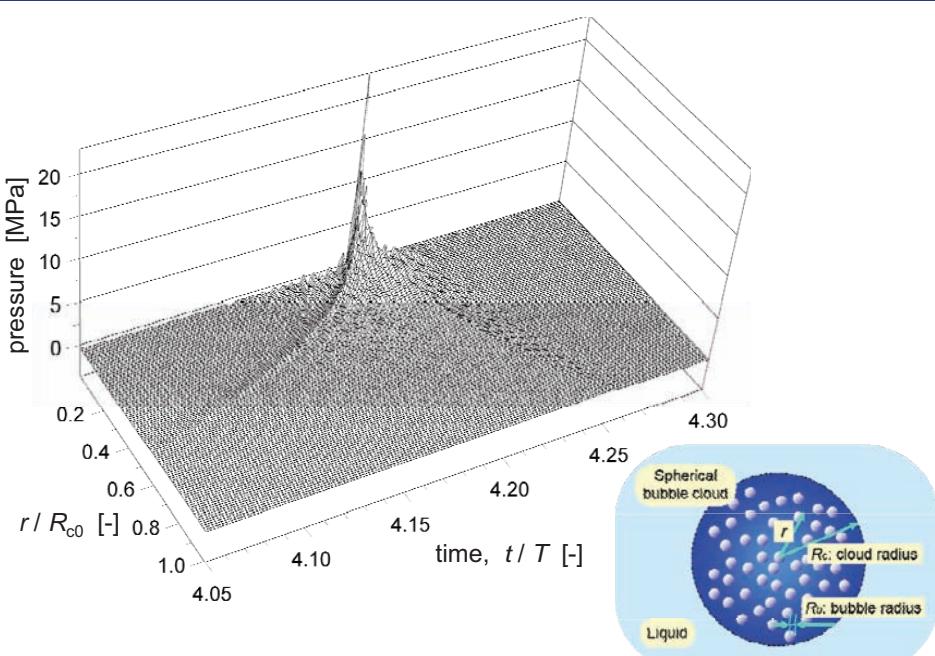
Maximum pressure inside the bubbles in the cloud

FEL  
FEL

## Pressure wave in the bubble cloud



## Collapse of the cloud ( $\Delta p = 125 \text{ kPa}, 160 \text{ kHz}$ )



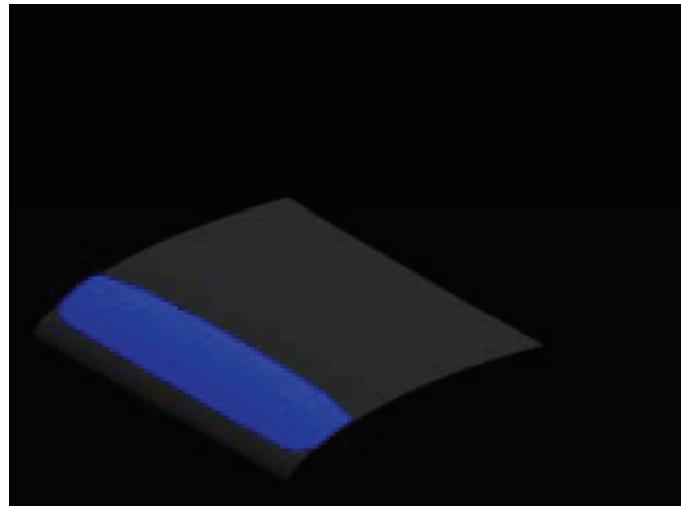
## 目次

- はじめに
- 単一気泡の挙動
- 気泡クラウドの挙動
- 流体機械のキャビテーションエロージョン
- おわりに



*FEL*

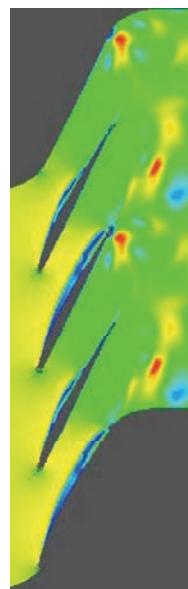
## クラウドキャビテーションの渦放出



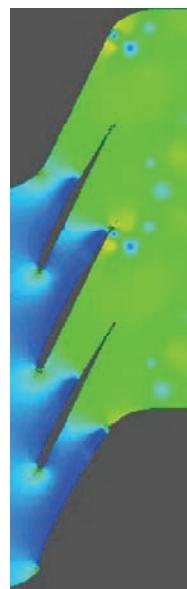
*FEL*

## 翼列キャビテーションの時間発展

Cavity

Velocity( $|u|$ )

Pressure



$\alpha_o = 6\text{deg}, \sigma = 0.6$

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## 背景

ポンプの生産コスト低減 → 小型化



高速(高回転)化

### キャビテーションエロージョン

エロージョン予測: 従来は実験的な手法が主流



CFDの有効活用

→ 試験の省力化による開発期間短縮

エロージョン予測法の一例:

キャビテーション長さ



実験式



可視化計測



CFD予測

エロージョン速度を予測

キャビテーション

キャビ

テー

シヨン

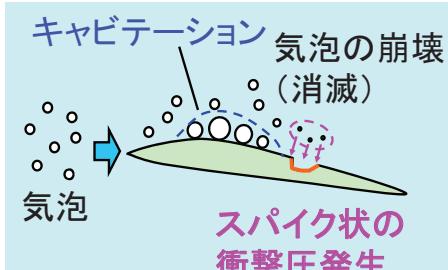
長さ

エロージョン

FEL



## 目的



遠心ポンプ



### 気泡モデル解析コード

- ・気泡数密度分布
- ・気泡の詳細挙動  
(気泡の並進・体積運動)

遠心ポンプ

キャビテーション強さ

←(実験DB)

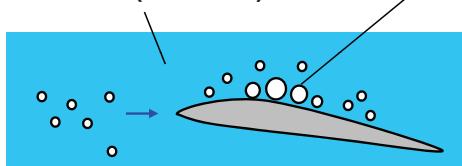
エロージョン発生位置・量

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## 計算手法

### (1) 仮定

液相: 水 (非圧縮性)



気相: 気泡 (圧縮性)

- ・気泡は球形で合体や分裂なし
- ・気泡内は蒸気および不凝縮ガス (等温膨張・断熱収縮)
- ・気相の密度や運動量は液相に比べて微小

### (2) 支配方程式

- ・液相体積率の保存式
- ・気泡流の運動量保存式
- ・気泡数密度の保存式
- ・圧力方程式(体積率の拘束条件から導出。擬似圧縮性法の考え方に基づく)



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## 支配方程式-1

$$\frac{\partial \hat{Q}}{\partial t} + \frac{\partial \hat{E}}{\partial \xi} + \frac{\partial \hat{F}}{\partial \eta} + \frac{\partial \hat{G}}{\partial \zeta} = \frac{\partial \hat{E}_v}{\partial \xi} + \frac{\partial \hat{F}_v}{\partial \eta} + \frac{\partial \hat{G}_v}{\partial \zeta} + \hat{H} \quad \text{--- (1)}$$

$$\hat{Q} = \begin{bmatrix} f_L \\ \rho_L f_L u_L \\ \rho_L f_L v_L \\ \rho_L f_L w_L \\ p \\ n_G \end{bmatrix} / J \quad \hat{E} = \begin{bmatrix} f_L U_L \\ \rho_L f_L u_L U_L + \xi_x p \\ \rho_L f_L v_L U_L + \xi_y p \\ \rho_L f_L w_L U_L + \xi_z p \\ c^2 \rho_L f_L U_L + c^2 \rho_L f_G U_G \\ n_G U_G \end{bmatrix} / J \quad \hat{E}_v = \mu \begin{bmatrix} 0 \\ \xi_x \tau_{xx} + \xi_y \tau_{xy} + \xi_z \tau_{xz} \\ \xi_x \tau_{yx} + \xi_y \tau_{yy} + \xi_z \tau_{yz} \\ \xi_x \tau_{zx} + \xi_y \tau_{zy} + \xi_z \tau_{zz} \\ 0 \\ 0 \end{bmatrix} / J$$

$$\hat{H} = \begin{bmatrix} 0 & & & & \\ \rho_L \Omega v_L & 0 & & & \\ -\rho_L \Omega u_L & & 0 & & \\ 0 & & & & \\ 4c^2 \rho_L \pi r_G^2 n_G \frac{D_G r_G}{D_G t} & & & & \\ 0 & & & & \end{bmatrix} / J$$

回転直交座標系における絶対速度成分  
外力項にコリオリカ

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## 支配方程式-2

### 気泡の体積運動

※市販コード等では左辺第1項を省略し、簡易式を解く  
Rayleigh-Plesset 式 (気泡挙動の概略を解く)ものがある。

$$\cancel{r_G} \frac{D^2 r_G}{Dt^2} + \frac{3}{2} \left( \frac{Dr_G}{Dt} \right)^2 = \frac{p_B - p_L}{\rho_L} + \frac{1}{4} (u_{Li} - u_{Gi})(u_{Li} - u_{Gi}) \quad \text{--- (2)}$$

気泡径

$$\cancel{p_B} = p_G + p_v - \frac{2T}{r_G} - 4\mu \frac{1}{r_G} \frac{Dr_G}{Dt} \quad \text{--- (3)}$$

気泡内圧力

### ボイド率

$$f_G = \frac{4}{3} \pi r_G^3 n_G \quad \text{--- (4)}$$

気泡数密度

### 気泡の並進運動

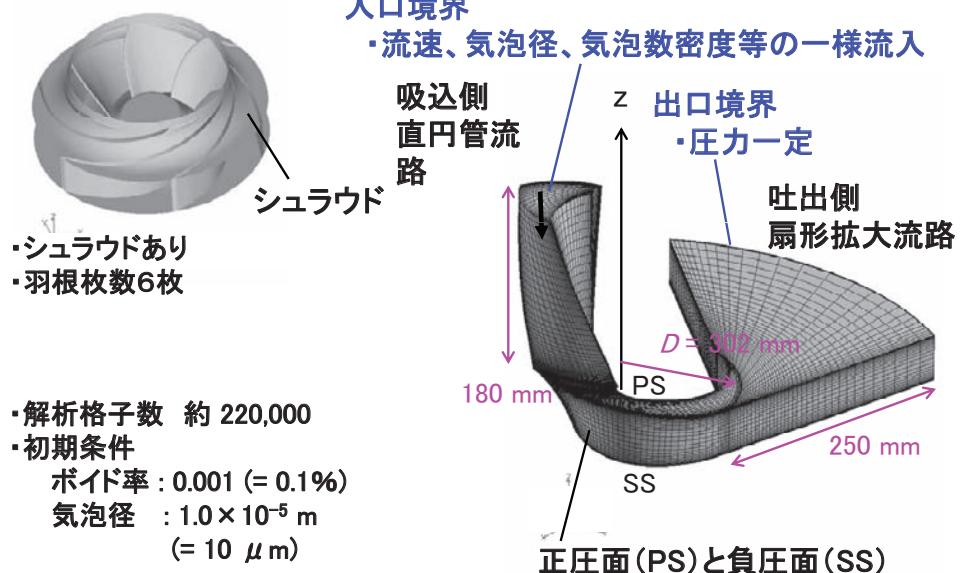
$$F_{Ai} + F_{pi} + F_{Di} + F_{Li} + F_{Ci} = 0 \quad \text{--- (5)}$$

 $F_{Ai}$  : 付加慣性力 $F_{pi}$  : 周囲流体の加速による力 $F_{Di}$ ,  $F_{Li}$  : 抗力および揚力 $F_{Ci}$  : コリオリカ

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## 3) 解析領域と境界条件

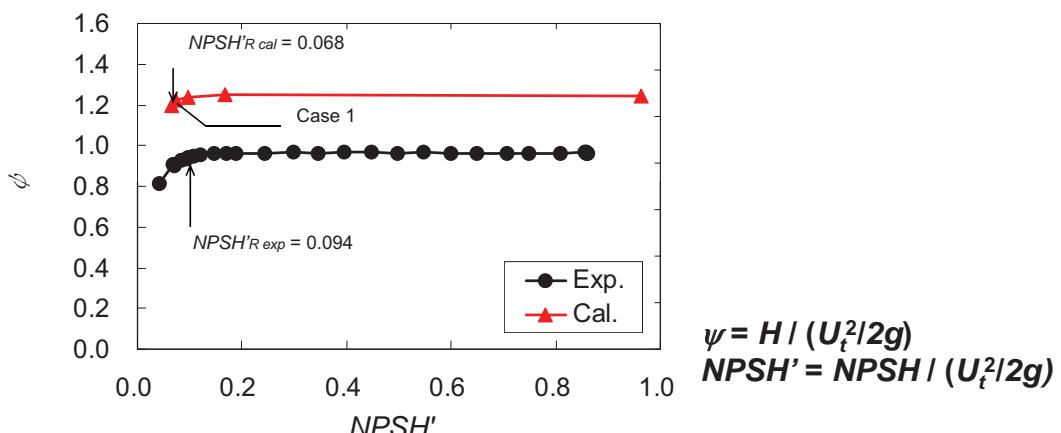


## 解析結果および考察 1

### 4.1 キャビテーション性能

部分負荷条件 ( $Q/Q_d = 0.6$ )

解析結果は、ポンプの一般的な  
キャビテーション性能と  
定性的に一致

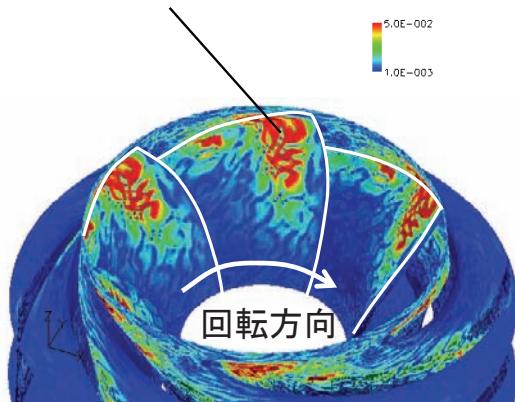


## 解析結果および考察 2

### ボイド率と気泡数密度

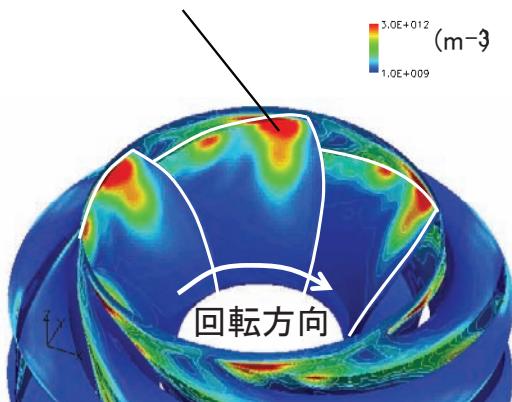
Rayleigh-Plesset 式中の  
 $\mu = \mu_L = 1.0 \times 10^{-3} (\text{Pa s})$  を仮定

キャビテーション領域



ボイド率

気泡核の集積

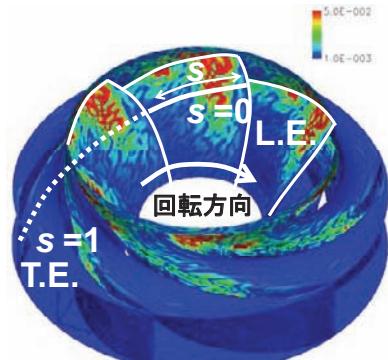


気泡数密度



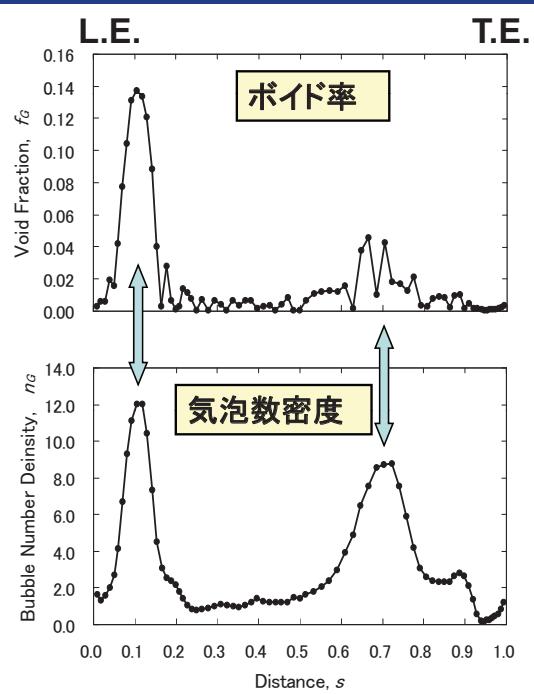
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## 解析結果および考察 3

羽根負圧面に沿った  
羽根前縁からの距離  $s$ 

ボイド率

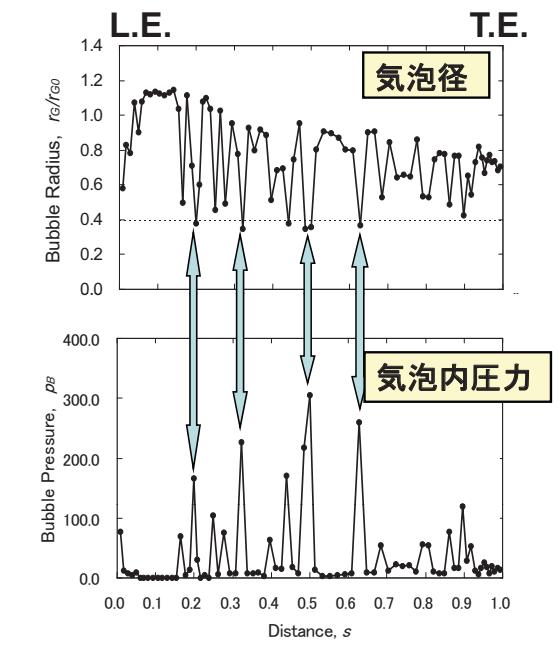
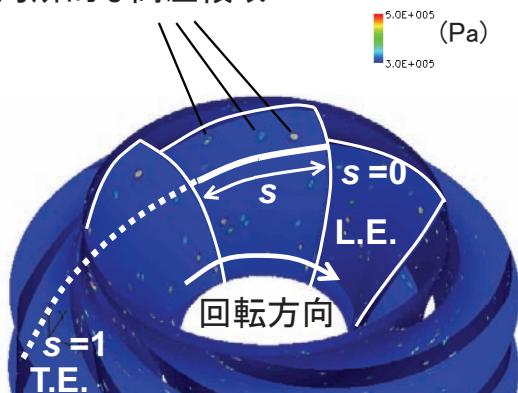
気泡数密度



## 解析結果および考察 4

### 気泡径と気泡内圧力

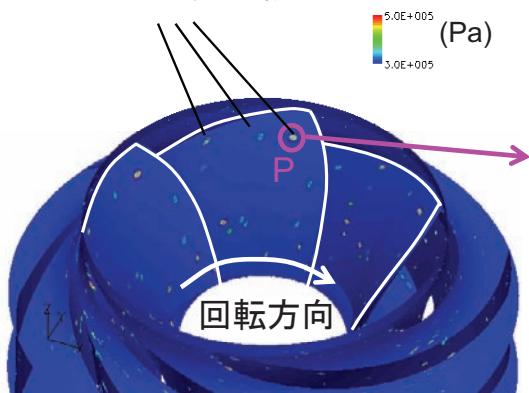
局所的な高圧領域



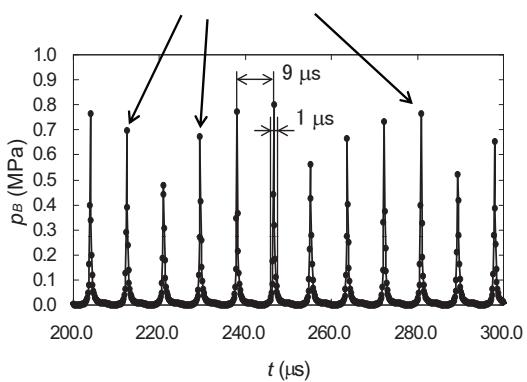
## 解析結果および考察 5

### 気泡内圧力の時間変化

局所的な高圧領域



スパイク状のピーク

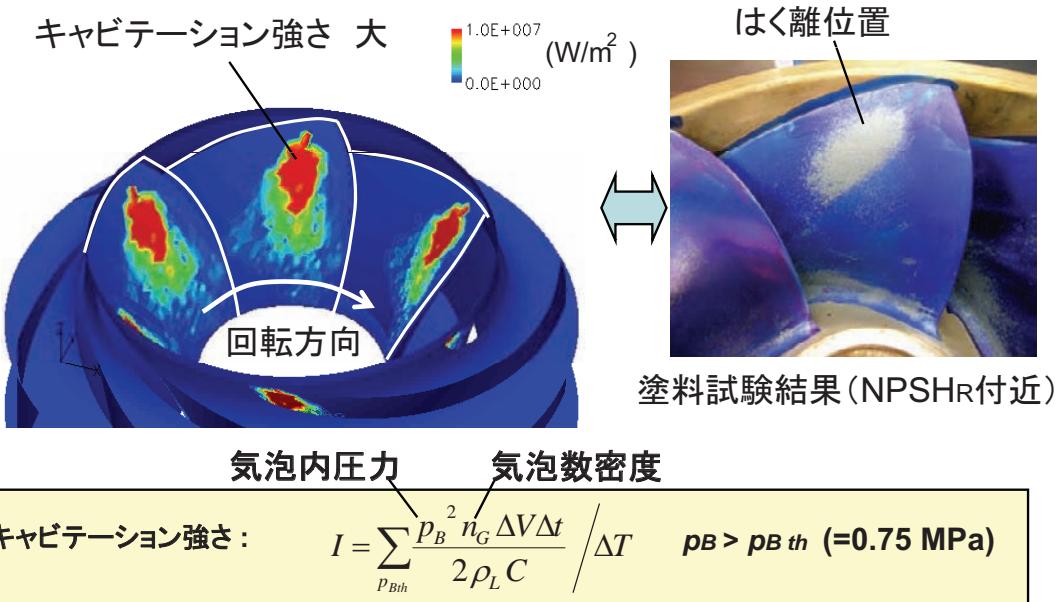


気泡内圧力の時間変化



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## キャビテーション強さとエロージョン発生位置



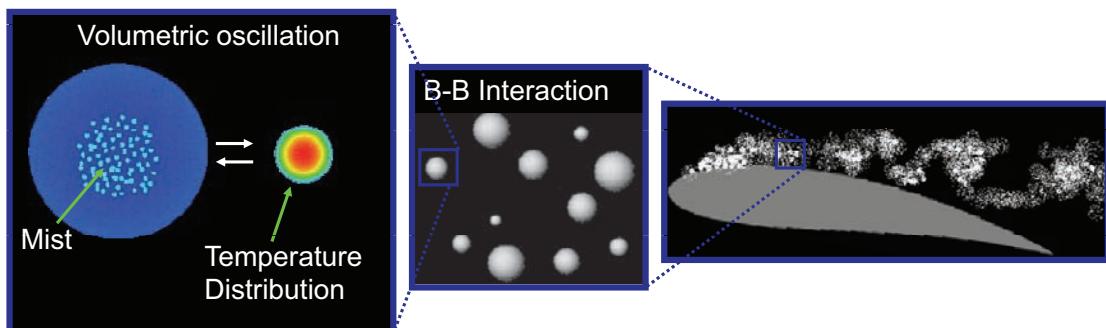
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## キャビテーションにおけるマルチスケールダイナミックス



Internal Phenomena  
of a Cavitation Bubble

Bubble Cloud

Cavitating Flow  
around a Hydrofoil

**Micro**

**Mezzo**

**Macro**



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## おわりに

- ・ キャビテーション流れは、様々な時間空間スケールが重畳した現象であり、それらのスケールを合理的に繋いで解析することが重要となる
- ・ 気泡流モデルでキャビテーション流れ解析を用い、羽根車のエロージョン発生位置予測を試みた
- ・ その結果、キャビテーションの発生に伴って変化する羽根車内の液相圧力や流速の空間分布、ボイド率、気泡数密度、気泡径、気泡内圧力等の空間分布や時間変化が、合理的に予測可能となった
- ・ キャビテーション強さ評価法を用いたエロージョン発生位置予測の有効性が示された



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